**Parts Catalog**

**Issued: May 10, 2007**

# Invacare® IVC™ Tracer® IV (After 9/30/03)

## Excluding Government Chairs

*Yes, you can. ™*

# Parts Catalog Usage Guide

**The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 03-030. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.**

**For Customer Service Support Call:**
**1-800-333-6900**
**For Faxed In Orders Call:**
**1-800-678-4682 or**
**1-440-366-0709**
**For Technical Service Call:**
**1-800-832-4707**
**Literature Can Be Found at:**
**www.invacare.com or**
**1-800-828-6272**

## SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

| | | |
|---|---|---|
| A,B,C etc. | = | Special Comments |
| NOTE: | = | General information pertaining to that specific page |
| NLA | = | No Longer Available |

## HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

| | |
|---|---|
| Screws, Bolts | Diameter X Thread Count/Pitch X Length |
| Washers | Inside Diameter X Outside Diameter X Thickness |
| Spacers | Inside Diameter X Outside Diameter X Length |

For your convenience, we have supplied an area for you to list your Invacare Representatives.

| Name | Phone Numbers |
|---|---|
| | |
| | |
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# TABLE of CONTENTS


| Description | Page Number |
|---|---|
| Accessories - Miscellaneous | 49 |
| Accessories - Oxygen Holder - 1497 | 52 |
| Accessories - Seat Accessories | 51 |
| Accessories -I.V. Rod and Bracket (2218) | 54 |
| Arms - Conventional Adjustable Height | 15 |
| Arms - Conventional Fixed Height Arm | 20 |
| Crossbraces and Hardware | 9 |
| Forks and Hardware | 24 |
| Frame and Frame Hardware | 7 |
| Front Rigging - Footrest Support Assembly, T93H | 36 |
| Front Rigging - Legrest Support Assembly - T94H | 38 |
| Front Riggings - Articulating Legrest Support - AHL4A / AHL4C | 40 |
| Front Riggings - Calf Pads | 32 |
| Front Riggings - Footrest and Legrest Accessories | 33 |
| Front Riggings - Pivot Slide Tube with Footplate | 45 |
| Front Riggings - Pivot Slide Tube with Footplate - AHL4A/C Legrests | 43 |
| Front Riggings - Quick Reference Chart | 35 |
| Packaging and Literature / Upholstery Colors | 4 |
| Seat Extensions | 5 |
| Upholstery - Back Upholstery with Hardware | 13 |
| Upholstery - Seat Upholstery with Hardware | 11 |

# TABLE of CONTENTS


| Description | Page Number |
|---|---|
| Wheel Locks - Push & Pull ..... | 25 |
| Wheels - Casters and Hardware ..... | 30 |
| Wheels - Handrims & Attaching Hardware ..... | 29 |
| Wheels - Rear Wheel Hardware ..... | 28 |
| Wheels - Rear Wheels ..... | 27 |

# Packaging and Literature / Upholstery Colors

**NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.**

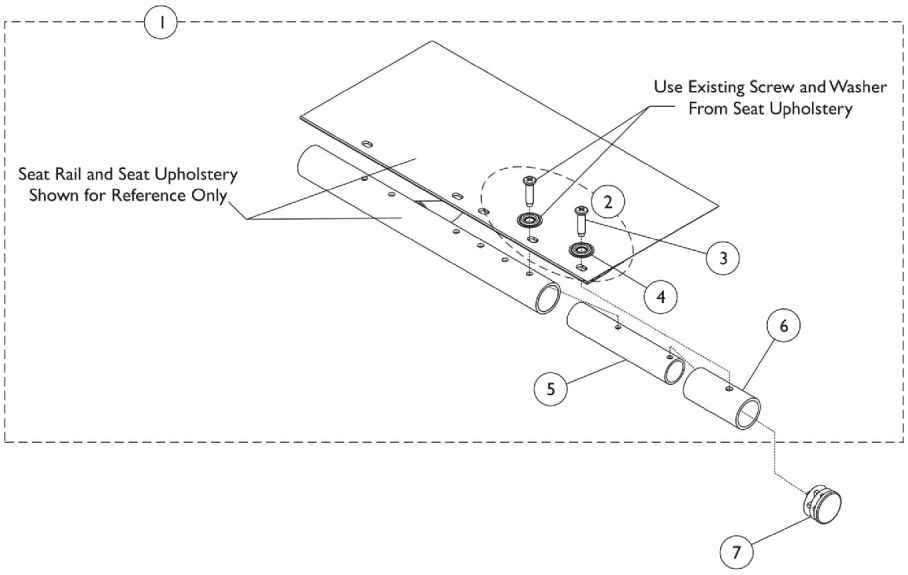
| Part Number | Description |
|---|---|
| 1110558 | Owner's Manual |
| 1055619 | Carton |
| 40131X041 | Carton Insert |
| 47568X002 | Bag, Poly (34 x 12 x 38") |
| 40131X162 | Insert |
| NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance. | |

## Upholstery Colors

| Part Number | Description |
|---|---|
| U240 | Black Nylon |
| U67 | Black Vinyl |
| U75 | Dove Grey |
| U85 | Dark Blue |
| U86 | Ruby Red |
| U88 | Camel |
| U92 | Sky Blue |
| U550 | Midnight Blue |

# Seat Extensions

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Seat Extensions

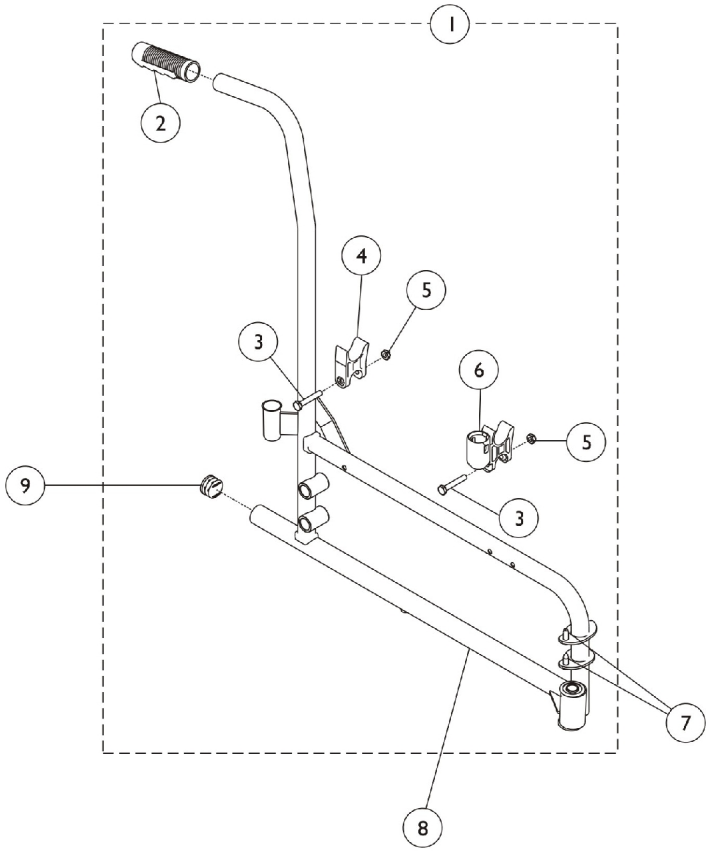
**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | A,B | 1119122 | Kit, Seat Extension (2") | 1 | 1 |
| 3 | | | Screw, Sheet Metal (#12 x 7/8") | 1 | 2 |
| 4 | | | Washer (1/4 x 3/4 x 3/32") | 1 | 2 |
| 5 | | | Tube Insert, Black | 1 | 2 |
| 6 | | | Spacer | 1 | 2 |
| 2 | C | 1131378 | Kit, Hardware | 1 | 1 |
| 3 | | | Screw, Sheet Metal (#12 x 7/8") | 1 | 12 |
| 4 | | | Washer (1/4 x 3/4 x 3/32") | 1 | 12 |
| 7 | | 1027095 | Plug Button, Black (7/8") | 1 | 1 |

NOTE: A - Includes items 3-6.
B - For 20" seat depth, includes items 2-5 all at quantity 2.
C - Includes 3 and 4.

# Frame and Hardware

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Frame and Hardware

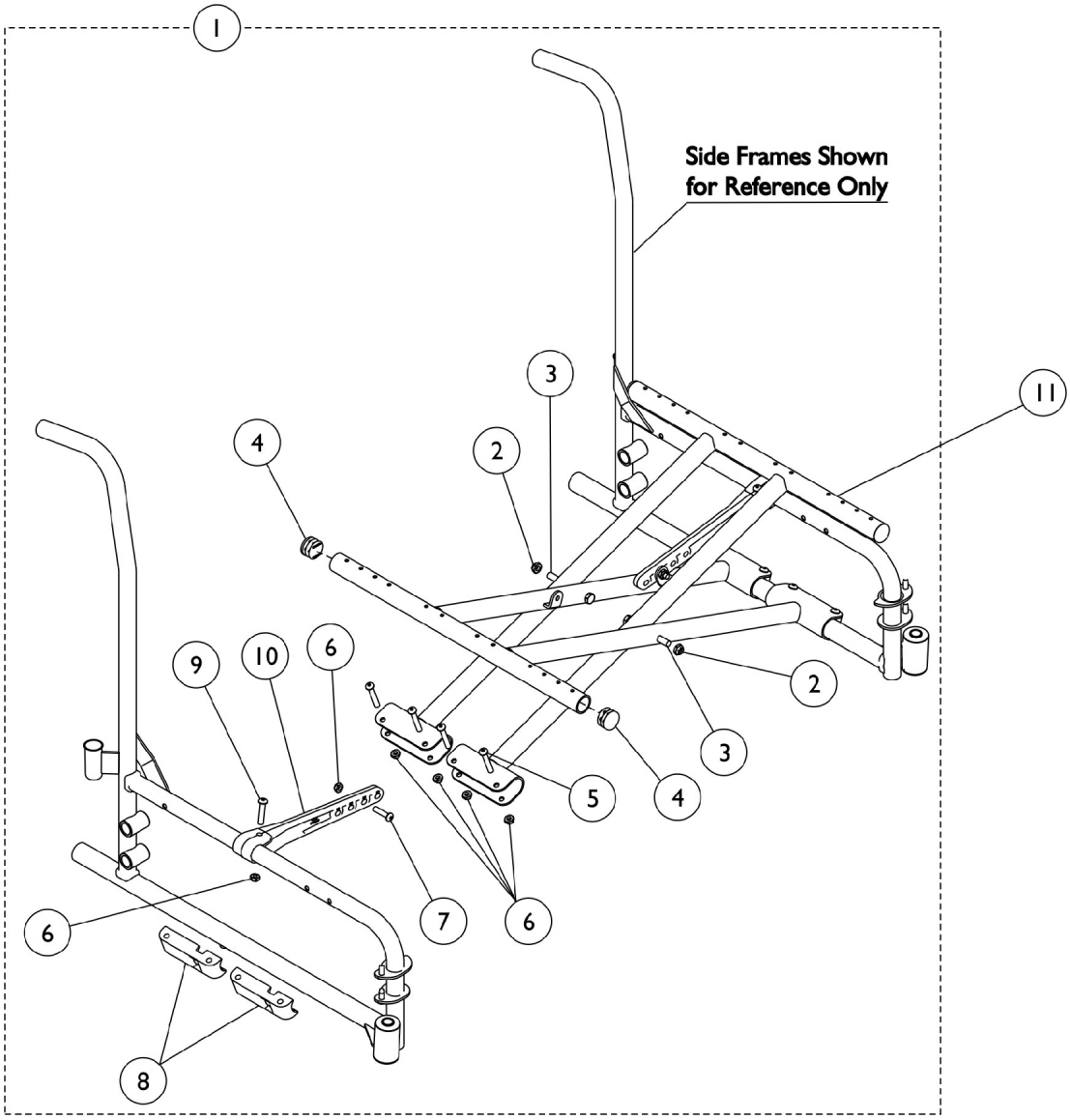
**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | A | 1118227 | Hardware, Frame Side | 1 | 1 |
| 2 | | 1021261 | Hand Grip 6" | 1 | 1 |
| 3 | | 16720X004 | Screw, Hex Head Cap (1/4-20 x 1-1/2") | 1 | 2 |
| 4 | | 1107805 | H-Block | 1 | 1 |
| 5 | | 60275X000 | Locknut (1/4-20) | 1 | 2 |
| 6 | | 1109938 | "H" Block with Socket Cup | 1 | 1 |
| 7 | | 1096781 | Hardware Kit, Hinge Replacement | 1 | 1 |
| | | | Allen Wrench (3/32") | 1 | 1 |
| | | | Cap, Threaded | 1 | 4 |
| | | | Lockwasher, Split (#10) | 1 | 4 |
| | | | Screw, Regulator (8-32 x 3/8") | 1 | 4 |
| 8 | | 1118225 | Frame Side - Right | 1 | 1 |
| 8 | | 1118226 | Frame Side - Left | 1 | 1 |
| 9 | B | 1029501 | Plug Button (1") | 1 | 1 |
| | C,D | 15680X013 | Anti-Rattle (1") | 1 | 1 |

NOTE: A - Includes items 2-6.
B - Use this plug button for chairs without rear anti-tippers.
C - Anti-Rattle not shown, used in place of plug button for chairs with rear anti-tippers.
D - Not shown.

# Crossbraces and Hardware

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Crossbraces and Hardware

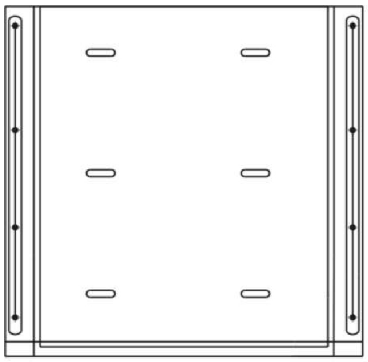
**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | A | 1118201 | Hardware, X-Brace (18-24" W) | 1 | 1 |
| 2 | | 60264X001 | Locknut (5/16-24) | 1 | 2 |
| 3 | | 40317X001 | Screw, Hex Head Cap (5/16-24 x 2-3/4") | 1 | 2 |
| 4 | | 1027095 | Plug Button, Black (7/8") | 1 | 4 |
| 5 | | 1008495 | Screw, Button Head Cap (1/4-20 x 1-1/2") | 1 | 8 |
| 6 | | 60275X000 | Locknut (1/4-20) | 1 | 12 |
| 7 | | 1009837 | Screw, Socket Button Head (1/4-20 x 1") | 1 | 2 |
| 8 | | 1012172 | Clamp, Saddle | 1 | 4 |
| 9 | | 1008432 | Screw, Button Head Socket (1/4-20 x 1-1/4") | 1 | 2 |
| 10 | | 1118199 | Link, Pivot (18-24" W) | 1 | 2 |
| 11 | | 1118206 | Crossbrace, Black (18" W) | 1 | 2 |
| 11 | | 1117405 | Crossbrace, Black (20" W) | 1 | 2 |
| 11 | | 1117406 | Crossbrace, Black (22" W) | 1 | 2 |
| 11 | | 1117407 | Crossbrace, Black (24" W) | 1 | 2 |

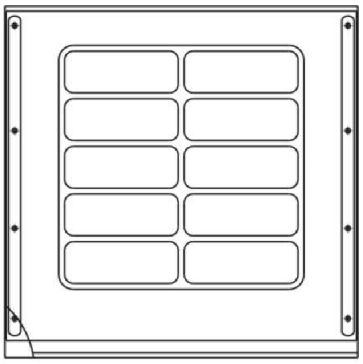
NOTE: A - Includes items 2-10.

# Seat Upholstery and Hardware Kits

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



Seat Upholstery - Nylon



Seat Upholstery - Vinyl

# Seat Upholstery and Hardware Kits

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Chair Width x Depth | Vinyl Upholstery | Nylon Upholstery |
|---|---|---|
| 18" x 18" | 8881127512<br>See Note(s) B, A | 1127579<br>See Note(s) B |
| 18" x 20" | 8881127588<br>See Note(s) B, A | 1127580<br>See Note(s) B |
| 20" x 18" | 8881135515<br>See Note(s) B, A | 1127536<br>See Note(s) B |
| 20" x 20" | 8881127590<br>See Note(s) B, A | 1127582<br>See Note(s) B |
| 22" x 18" | 8881127591<br>See Note(s) B, A | 1127538<br>See Note(s) B |
| 22" x 20" | 8881127592<br>See Note(s) B, A | 1127584<br>See Note(s) B |
| 24" x 18" | 8881127593<br>See Note(s) B, A | 1127585<br>See Note(s) B |
| 24" x 20" | 8881127594<br>See Note(s) B, A | 1127586<br>See Note(s) B |

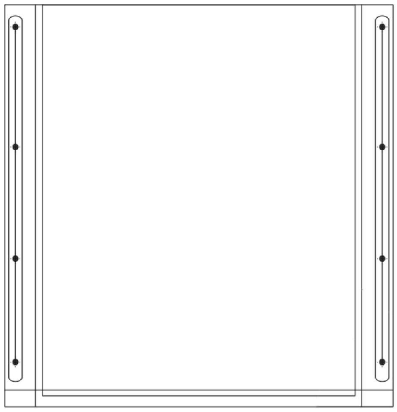
NOTE: A - Specify upholstery color when ordering. See category titled, "Upholstery and Frame Colors."
B - Upholstery kits include hardware.

## Hardware - Seat Upholstery

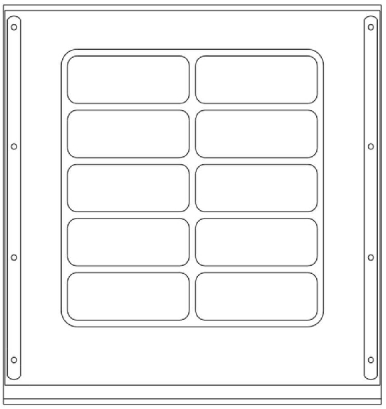
| Part Number |
|---|
| 1131378 |
| 12 each - Washer (1/4 x 3/4 x 3/32") |
| 12 each - Screw (#12 x 7/8") |

# Back Upholstery

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



Back Upholstery - Nylon



Back Upholstery - Vinyl

# Back Upholstery

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Chair Width x Height | Vinyl Upholstery | Nylon Upholstery |
|---|---|---|
| 18" x 16" | 8881127476<br>See Note(s) A, B | 1135517<br>See Note(s) B |
| 20" x 16" | 8881127576<br>See Note(s) A, B | 1135518<br>See Note(s) B |
| 22" x 16" | 8881135516<br>See Note(s) A, B | 1135519<br>See Note(s) B |
| 24" x 16" | 8881127578<br>See Note(s) A, B | 1127574<br>See Note(s) B |

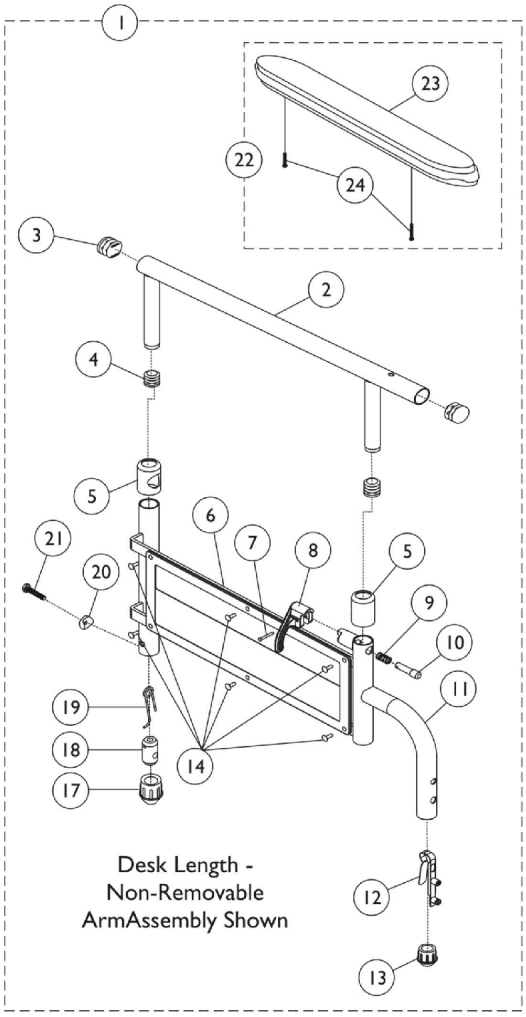
NOTE: A - Specify upholstery color when ordering. See category titled, "Upholstery and Frame Colors."
B - Upholstery kits include hardware.

## Hardware for Back Upholstery

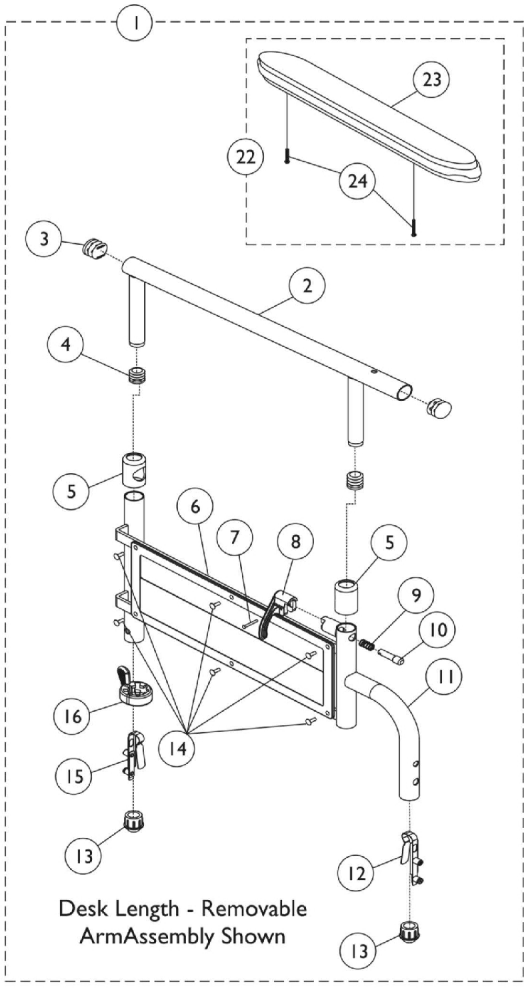
| Part Number |
|---|
| 1131378 |
| 12 each - Washer (1/4 x 3/4 x 3/32") |
| 12 each - Screw (#12 x 7/8") |

# Conventional Adjustable Height Arms

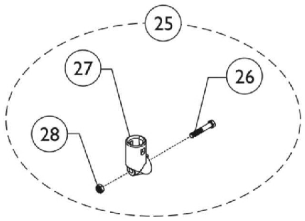
**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**




Desk Length - Non-Removable ArmAssembly Shown




Desk Length - Removable ArmAssembly Shown



# Conventional Adjustable Height Arms

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | A,B | 8881127561 | Kit, Armrest, Full Length, Chrome - Right (Style 19) | 1 | 1 |
| 2 | | | Tube, Armrest Full Length - Chrome | 1 | 1 |
| 3 | | | Plug Button, Black (7/8") | 1 | 2 |
| 4 | | | Plug Button (5/8") Black | 1 | 2 |
| 5 | | | Anti-Rattle | 1 | 2 |
| 6 | | | Clothing Guard | 1 | 1 |
| 7 | | | Rivet, Tubular | 1 | 1 |
| 8 | | | Lock Handle (Black) Right | 1 | 1 |
| 9 | | | Spring, Arm Lock | 1 | 1 |
| 10 | | | Locking Pin | 1 | 1 |
| 11 | | | Armrest, Adjustable Height (Chrome) | 1 | 1 |
| 12 | | | Spring Button | 1 | 1 |
| 13 | | | Plug (3/4 x 20 GA) | 1 | 2 |
| 14 | | | Rivet | 1 | 6 |
| 15 | | | Spring and Button Lock | 1 | 1 |
| 16 | | | Handle, Quad Release | 1 | 1 |
| 23 | | | Arm Pad, Full Length | 1 | 1 |
| 24 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | A,B | 8881127559 | Kit, Armrest, Full Length, Chrome - Left (Style 19) | 1 | 1 |
| 2 | | | Tube, Armrest Full Length - Chrome | 1 | 1 |
| 3 | | | Plug Button, Black (7/8") | 1 | 2 |
| 4 | | | Plug Button (5/8") Black | 1 | 2 |
| 5 | | | Anti-Rattle | 1 | 2 |
| 6 | | | Clothing Guard | 1 | 1 |
| 7 | | | Rivet, Tubular | 1 | 1 |
| 8 | | | Lock Handle (Black) Left | 1 | 1 |
| 9 | | | Spring, Arm Lock | 1 | 1 |
| 10 | | | Locking Pin | 1 | 1 |
| 11 | | | Armrest, Adjustable Height (Chrome) | 1 | 1 |
| 12 | | | Spring Button | 1 | 1 |
| 13 | | | Plug (3/4 x 20 GA) | 1 | 2 |
| 14 | | | Rivet | 1 | 6 |
| 15 | | | Spring and Button Lock | 1 | 1 |
| 16 | | | Handle, Quad Release | 1 | 1 |
| 23 | | | Arm Pad, Full Length | 1 | 1 |
| 24 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | A,B | 8881135513 | Kit, Armrest, Desk Length, Chrome - Right (Style 29) | 1 | 1 |
| 2 | | | Spring and Button Lock | 1 | 1 |
| 3 | | | Plug Button, Black (7/8") | 1 | 1 |
| 4 | | | Plug Button (5/8") Black | 1 | 1 |
| 5 | | | Anti-Rattle | 1 | 2 |

# Conventional Adjustable Height Arms

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 6 | | | Clothing Guard | 1 | 1 |
| 7 | | | Rivet, Tubular | 1 | 1 |
| 8 | | | Lock Handle (Black) Right | 1 | 1 |
| 9 | | | Spring, Arm Lock | 1 | 1 |
| 10 | | | Locking Pin | 1 | 1 |
| 11 | | | Armrest, Adjustable Height (Chrome) | 1 | 1 |
| 12 | | | Spring Button | 1 | 1 |
| 13 | | | Plug (3/4 x 20 GA) | 1 | 2 |
| 14 | | | Rivet | 1 | 6 |
| 15 | | | Tube, Desk Length Armrest, Chrome | 1 | 1 |
| 16 | | | Handle, Quad Release | 1 | 1 |
| 23 | | | Arm Pad - Desk Length | 1 | 1 |
| 24 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 1 |
| 1 | A,B | 8881135514 | Kit, Armrest, Desk Length, Chrome - Left (Style 29) | 1 | 1 |
| 2 | | | Tube, Desk Length Armrest, Chrome | 1 | 1 |
| 3 | | | Plug Button, Black (7/8") | 1 | 1 |
| 4 | | | Plug Button (5/8") Black | 1 | 1 |
| 5 | | | Anti-Rattle | 1 | 2 |
| 6 | | | Clothing Guard | 1 | 1 |
| 7 | | | Rivet, Tubular | 1 | 1 |
| 8 | | | Lock Handle (Black) Left | 1 | 1 |
| 9 | | | Spring, Arm Lock | 1 | 1 |
| 10 | | | Locking Pin | 1 | 1 |
| 11 | | | Armrest, Adjustable Height (Chrome) | 1 | 1 |
| 12 | | | Spring Button | 1 | 1 |
| 13 | | | Plug (3/4 x 20 GA) | 1 | 2 |
| 14 | | | Rivet | 1 | 6 |
| 15 | | | Spring and Button Lock | 1 | 1 |
| 16 | | | Handle, Quad Release | 1 | 1 |
| 23 | | | Arm Pad - Desk Length | 1 | 1 |
| 24 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 1 |
| 1 | C,D | 8881127562 | Kit, Armrest, Full Length, Chrome - Right (Style 19) | 1 | 1 |
| 2 | | | Tube, Armrest Full Length - Chrome | 1 | 1 |
| 3 | | | Plug Button, Black (7/8") | 1 | 2 |
| 4 | | | Plug Button (5/8") Black | 1 | 2 |
| 5 | | | Anti-Rattle | 1 | 2 |
| 6 | | | Clothing Guard | 1 | 1 |
| 7 | | | Rivet, Tubular | 1 | 1 |
| 8 | | | Lock Handle (Black) Right | 1 | 1 |
| 9 | | | Spring, Arm Lock | 1 | 1 |
| 10 | | | Locking Pin | 1 | 1 |
| 11 | | | Armrest, Adjustable Height (Chrome) | 1 | 1 |

# Conventional Adjustable Height Arms

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 12 | | | Spring Button | 1 | 1 |
| 13 | | | Plug (3/4 x 20 GA) | 1 | 1 |
| 14 | | | Rivet | 1 | 6 |
| 17 | | | Plug, Armrest (3/4") | 1 | 1 |
| 18 | | | Threaded Insert | 1 | 1 |
| 19 | | | Release Spring | 1 | 1 |
| 20 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 1 |
| 21 | | | Bolt, Hex Head Cap (1/4-20 x 3/4") | 1 | 1 |
| 23 | | | Arm Pad, Full Length | 1 | 1 |
| 24 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | C,D | 8881127560 | Kit, Armrest, Full Length, Chrome - Left (Style 19) | 1 | 1 |
| 2 | | | Tube, Armrest Full Length - Chrome | 1 | 1 |
| 3 | | | Plug Button, Black (7/8") | 1 | 2 |
| 4 | | | Plug Button (5/8") Black | 1 | 2 |
| 5 | | | Anti-Rattle | 1 | 2 |
| 6 | | | Clothing Guard | 1 | 1 |
| 7 | | | Rivet, Tubular | 1 | 1 |
| 8 | | | Lock Handle (Black) Left | 1 | 1 |
| 9 | | | Spring, Arm Lock | 1 | 1 |
| 10 | | | Locking Pin | 1 | 1 |
| 11 | | | Armrest, Adjustable Height (Chrome) | 1 | 1 |
| 12 | | | Spring Button | 1 | 1 |
| 13 | | | Plug (3/4 x 20 GA) | 1 | 1 |
| 14 | | | Rivet | 1 | 6 |
| 17 | | | Plug, Armrest (3/4") | 1 | 1 |
| 18 | | | Threaded Insert | 1 | 1 |
| 19 | | | Release Spring | 1 | 1 |
| 20 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 1 |
| 21 | | | Bolt, Hex Head Cap (1/4-20 x 3/4") | 1 | 1 |
| 23 | | | Arm Pad, Full Length | 1 | 1 |
| 24 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 22 | E | 8881127510 | Kit, Arm Pad w/Screws - Desk Length | 1 | 1 |
| 23 | | | Arm Pad - Desk Length | 1 | 1 |
| 24 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 22 | E | 8881127509 | Kit, Arm Pad w/Screws - Full Length | 1 | 1 |
| 23 | | | Arm Pad, Full Length | 1 | 1 |
| 24 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 25 | F | 1058139 | Kit, Armrest Hardware | 1 | 1 |
| 26 | | | Cup, Socket Pivot | 1 | 1 |
| 27 | | | Screw, Hex Head Cap (1/4-20 x 1-3/8") | 1 | 1 |
| 28 | | | Locknut (1/4-20) | 1 | 1 |
| | G,I | 1121162 | Arm, Adjustable Height Base Assembly - Right | 1 | 1 |

# Conventional Adjustable Height Arms

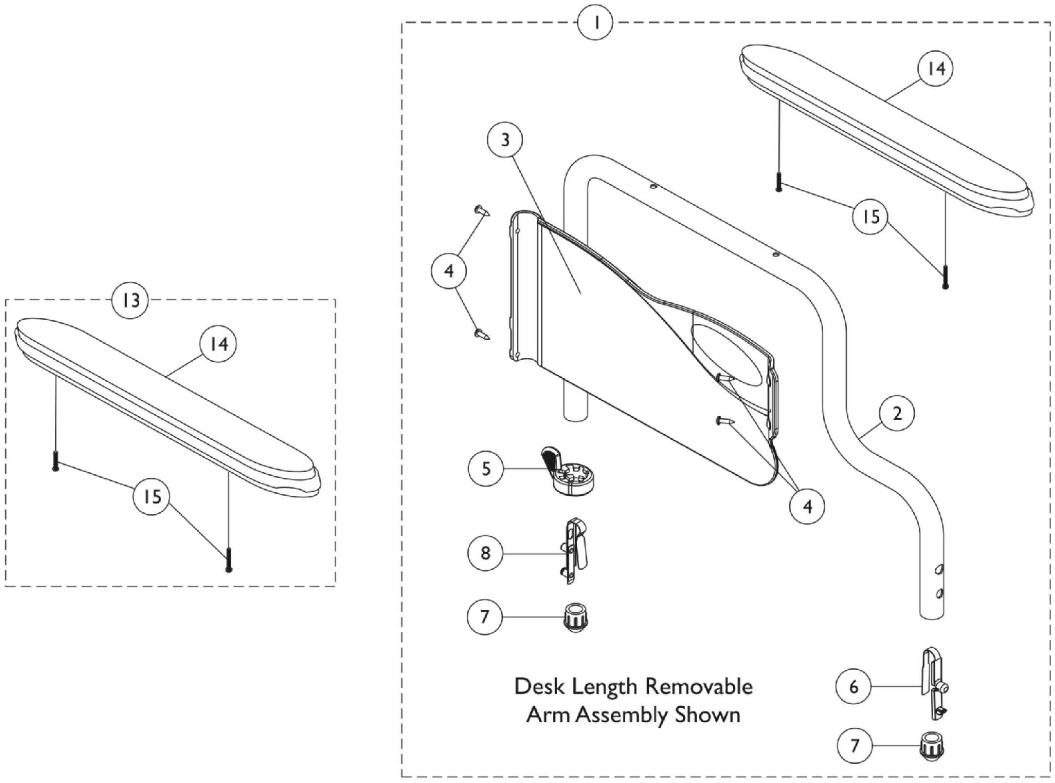
**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

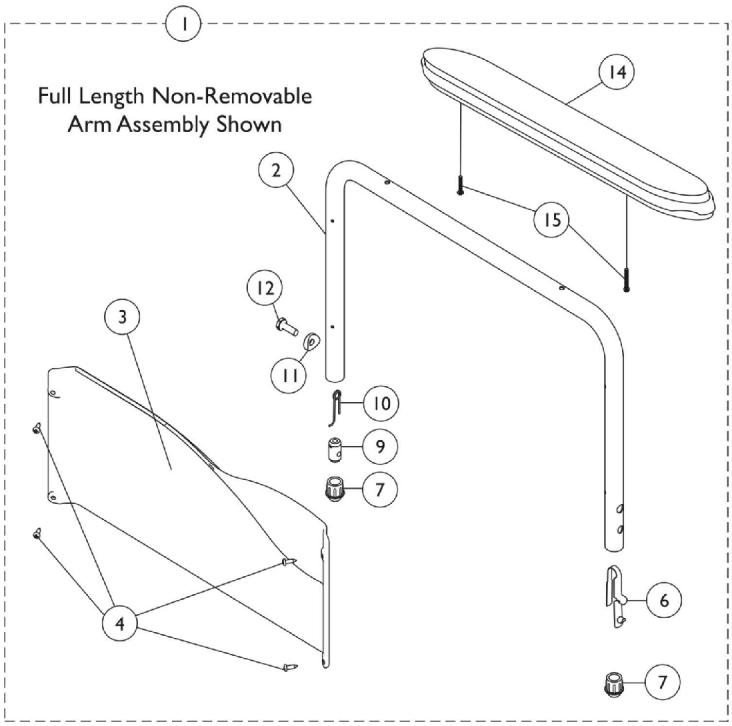
| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| | G,I | 1121163 | Arm, Adjustable Height Base Assembly - Left | 1 | 1 |
| | H,I | 1038460 | Arm Tube w/o Pad w/Plug Buttons, Desk Length (Chrome) | 1 | 1 |
| | J | 7100053 | Arm Lock Assembly, Black - Right | 1 | 1 |
| | | | Lock Handle (Black) Right | 1 | 1 |
| | | | Rivet, Tubular | 1 | 2 |
| | | | Locking Pin | 1 | 2 |
| | | | Spring, Arm Lock | 1 | 2 |
| | J | 7100054 | Arm Lock Assembly, Black - Left | 1 | 1 |
| | | | Lock Handle (Black) Left | 1 | 1 |
| | | | Rivet, Tubular | 1 | 2 |
| | | | Locking Pin | 1 | 2 |
| | | | Spring, Arm Lock | 1 | 2 |

NOTE:
A - Removable Arm.
B - Includes items 2-16, 23 and 24.
C - Non-Removable.
D - Includes items 2-14, 17-21, 23 and 24.
E - Includes items 23 and 24.
F - Includes items 26-28.
G - Includes items 2-14 and 17-21.
H - Includes items 2-4.
I - Please contact an Invacare Parts Specialist to order this item.
J - Not shown. Includes items 7-10.

# Conventional Fixed Height

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Conventional Fixed Height

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | A,B | 8881127565 | Kit, Armrest, Desk Length, Chrome - Right (Style 28) | 1 | 1 |
| 2 | | | Armrest, Desk Length, Chrome - Right | 1 | 1 |
| 3 | | | Clothing Guard, Desk Length -Right | 1 | 1 |
| 4 | | | Screw, Self Tapping (#6-20 x 1/2") | 1 | 4 |
| 5 | | | Handle, Quad Release | 1 | 1 |
| 6 | | | Spring Button | 1 | 1 |
| 7 | | | Plug, Arm Tube (3/4") | 1 | 2 |
| 8 | | | Spring and Button Lock | 1 | 1 |
| 9 | | | Arm Pad - Desk Length | 1 | 1 |
| 10 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | A,B | 8881127563 | Kit, Armrest, Desk Length, Chrome - Left (Style 28) | 1 | 1 |
| 2 | | | Armrest, Desk Length, Chrome - Left | 1 | 1 |
| 3 | | | Clothing Guard, Desk Length -Left | 1 | 1 |
| 4 | | | Screw, Self Tapping (#6-20 x 1/2") | 1 | 4 |
| 5 | | | Handle, Quad Release | 1 | 1 |
| 6 | | | Spring Button | 1 | 1 |
| 7 | | | Plug, Arm Tube (3/4") | 1 | 2 |
| 8 | | | Spring and Button Lock | 1 | 1 |
| 14 | | | Arm Pad - Desk Length | 1 | 1 |
| 15 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | C,D | 8881127566 | Kit, Armrest, Desk Length, Chrome - Right (Style 28) | 1 | 1 |
| 2 | | | Armrest, Desk Length, Chrome - Right | 1 | 1 |
| 3 | | | Clothing Guard, Desk Length -Right | 1 | 1 |
| 4 | | | Screw, Self Tapping (#6-20 x 1/2") | 1 | 4 |
| 6 | | | Spring Button | 1 | 1 |
| 7 | | | Plug, Arm Tube (3/4") | 1 | 2 |
| 9 | | | Threaded Insert | 1 | 1 |
| 10 | | | Release Spring | 1 | 1 |
| 11 | | | Bolt, Hex Head Cap (1/4-20 x 3/4") | 1 | 1 |
| 12 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 1 |
| 14 | | | Arm Pad - Desk Length | 1 | 1 |
| 15 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | C,D | 8881127564 | Kit, Armrest, Desk Length, Chrome - Left (Style 28) | 1 | 1 |
| 2 | | | Armrest, Desk Length, Chrome - Left | 1 | 1 |
| 3 | | | Clothing Guard, Desk Length -Left | 1 | 1 |
| 4 | | | Screw, Self Tapping (#6-20 x 1/2") | 1 | 4 |
| 6 | | | Spring Button | 1 | 1 |
| 7 | | | Plug, Arm Tube (3/4") | 1 | 2 |
| 9 | | | Threaded Insert | 1 | 1 |
| 10 | | | Release Spring | 1 | 1 |
| 11 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 1 |

# Conventional Fixed Height

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 12 | | | Bolt, Hex Head Cap (1/4-20 x 3/4") | 1 | 1 |
| 14 | | | Arm Pad - Desk Length | 1 | 1 |
| 15 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | A,B | 8881127569 | Kit, Armrest, Full Length, Chrome - Right (Style 18) | 1 | 1 |
| 2 | | | Armrest, Full Length, Chrome - Right | 1 | 1 |
| 3 | | | Clothing Guard, Full Length - Right | 1 | 1 |
| 4 | | | Screw, Self Tapping (#6-20 x 1/2") | 1 | 4 |
| 5 | | | Handle, Quad Release | 1 | 1 |
| 6 | | | Spring Button | 1 | 1 |
| 7 | | | Plug, Arm Tube (3/4") | 1 | 2 |
| 8 | | | Spring and Button Lock | 1 | 1 |
| 14 | | | Arm Pad, Full Length | 1 | 1 |
| 15 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | A,B | 8881127567 | Kit, Armrest, Full Length, Chrome - Left (Style 18) | 1 | 1 |
| 2 | | | Armrest, Full Length, Chrome - Left | 1 | 1 |
| 3 | | | Clothing Guard, Full Length - Left | 1 | 1 |
| 4 | | | Screw, Self Tapping (#6-20 x 1/2") | 1 | 4 |
| 5 | | | Handle, Quad Release | 1 | 1 |
| 6 | | | Spring Button | 1 | 1 |
| 7 | | | Plug, Arm Tube (3/4") | 1 | 2 |
| 8 | | | Spring and Button Lock | 1 | 1 |
| 14 | | | Arm Pad, Full Length | 1 | 1 |
| 15 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | C,D | 8881127570 | Kit, Armrest, Full Length, Chrome - Right (Style 18) | 1 | 1 |
| 2 | | | Armrest, Full Length, Chrome - Right | 1 | 1 |
| 3 | | | Clothing Guard, Full Length - Right | 1 | 1 |
| 4 | | | Screw, Self Tapping (#6-20 x 1/2") | 1 | 4 |
| 6 | | | Spring Button | 1 | 1 |
| 7 | | | Plug, Arm Tube (3/4") | 1 | 2 |
| 9 | | | Threaded Insert | 1 | 1 |
| 10 | | | Release Spring | 1 | 1 |
| 11 | | | Bolt, Hex Head Cap (1/4-20 x 3/4") | 1 | 1 |
| 12 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 1 |
| 14 | | | Arm Pad, Full Length | 1 | 1 |
| 15 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 1 | C,D | 8881127568 | Kit, Armrest, Full Length, Chrome - Left (Style 18) | 1 | 1 |
| 2 | | | Armrest, Full Length, Chrome - Left | 1 | 1 |
| 3 | | | Clothing Guard, Full Length - Left | 1 | 1 |
| 4 | | | Screw, Self Tapping (#6-20 x 1/2") | 1 | 4 |
| 6 | | | Spring Button | 1 | 1 |
| 7 | | | Plug, Arm Tube (3/4") | 1 | 2 |
| 9 | | | Threaded Insert | 1 | 1 |
| 10 | | | Release Spring | 1 | 1 |

# Conventional Fixed Height

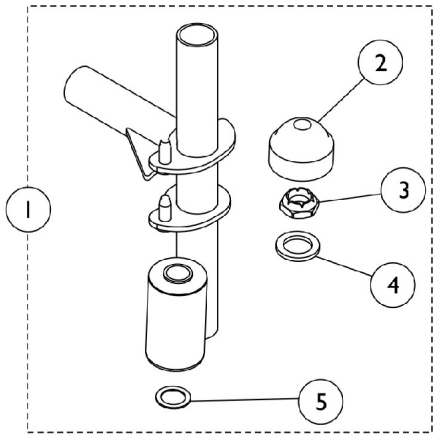
**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

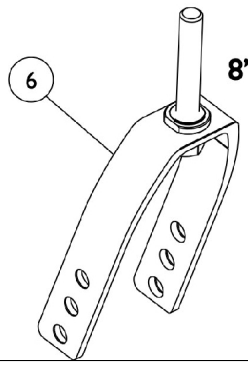
| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 11 | | | Bolt, Hex Head Cap (1/4-20 x 3/4") | 1 | 1 |
| 12 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 1 |
| 14 | | | Arm Pad, Full Length | 1 | 1 |
| 15 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 13 | E | 8881127509 | Kit, Arm Pad w/Screws - Full Length | 1 | 1 |
| 14 | | | Arm Pad, Full Length | 1 | 1 |
| 15 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| 13 | E | 8881127510 | Kit, Arm Pad w/Screws - Desk Length | 1 | 1 |
| 14 | | | Arm Pad - Desk Length | 1 | 1 |
| 15 | | | Package, Screw Phillips Head (#10-32 x 1-1/8") | 1 | 2 |
| | F,G | 1117365 | Kit, Clothing Guards - Desk Length w/ Screws & Decals | 1 | 1 |
| | F,G | 1117366 | Kit, Clothing Guards - Full Length w/ Screws & Decals | 1 | 1 |

NOTE: A - Removable Arm.
B - Includes 2-8, 14 and 15.
C - Non-Removable Arm.
D - Includes 2-7, 9-12, 14 and 15.
E - Includes 14-15.
F - Includes (1) each right and left clothing guard and attaching hardware.
G - Not shown.

# Forks and Hardware

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



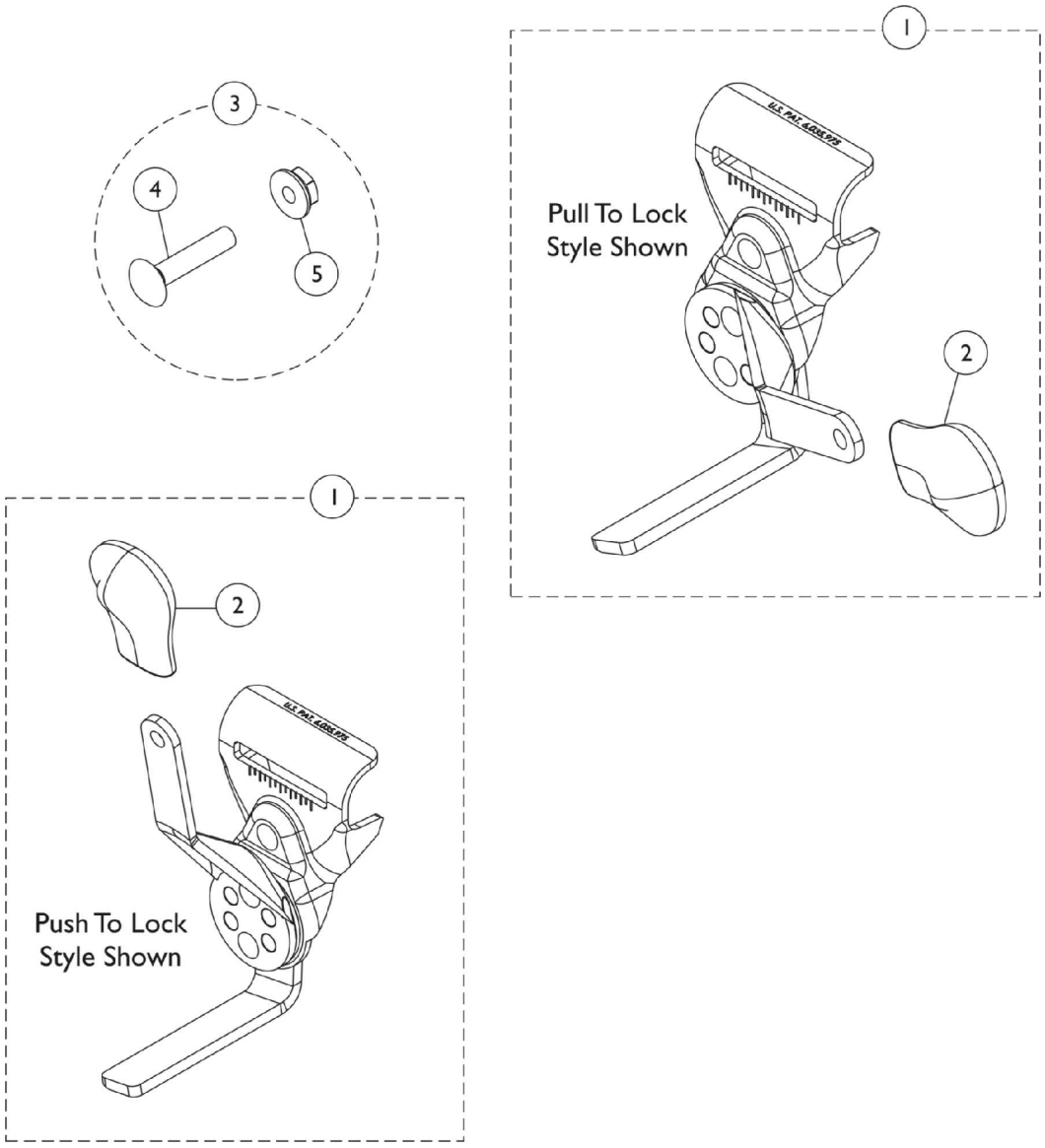

**8" Fork and Stem**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | A | 1089104 | Hardware, Fork | 1 | 1 |
| 2 | | 1001843 | Cap, Head Tube (Black) | 1 | 2 |
| 3 | | 1001979 | Locknut (1/2-20) | 1 | 2 |
| 4 | | 1021508 | Washer, Nylon (5/8 x 1 x 3/32") | 1 | 2 |
| 5 | | 1089102 | Washer (17/32 x 3/4 x 1/32") | 1 | 2 |
| 6 | | 1089103 | Fork and Stem, Aluminum (Black) - 8" Caster | 1 | 1 |
| | B | 1001801 | Bearing, Flanged (1/2") | 1 | 1 |

NOTE: A - Includes Items 2-5, each with a quantity of 2.
B - Not Shown.

# Wheel Lock

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Wheel Lock

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | | 1110225 | Wheel Lock, Push to Lock - Right | 1 | 1 |
| 1 | | 1110226 | Wheel Lock, Push to Lock - Left | 1 | 1 |
| 1 | | 1110227 | Wheel Lock, Pull to Lock - Right | 1 | 1 |
| 1 | | 1110228 | Wheel Lock, Pull to Lock - Left | 1 | 1 |
| 2 | | 1110160 | Tip, Wheel Lock Handle | 1 | 1 |
| 3 | A | 1017677 | Kit, Hardware, Wheel Lock | 1 | 1 |
| 4 | | | Nut, Hex Flang (1/4-20) | 1 | 2 |
| 5 | | | Bolt, Carriage (1/4-20 x 2") | 1 | 2 |
| | B | 1058900 | Handle, Wheel Lock Extension, 8" | 1 | 1 |

NOTE: A - Includes items 4 and 5 each with a quantity of 2.
B - Not shown.

# Rear Wheels

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Model Number | Wheel Style | Single Wheel Assembly | Tire | Tube/Insert | Bearing | Bearing Spacer |
|---|---|---|---|---|---|---|
| U2222C | Composite Corded Urethane (24 x 1") 5/8" Axle (9-Spoke) | 1121043 See Note(s) A | 1118209 | N/A | 40117X006 | 1019695 |
| 5244BK | Composite Pneumatic w/Flat Free Insert (24 x 1-3/8") 5/8" Axle (7-Spoke) | 1045281 See Note(s) B, A | 40176X060 | 1045280 | 40117X006 | 1019695 |
| U2244BK | Composite Urethane (24 x 1-1/4") 5/8" Axle (9-Spoke) | 1034130 See Note(s) A | 1026904 | N/A | 40117X006 | 1019695 |

NOTE: A - Includes Tire, Tube/Insert, Bearing and Spacer.
B - Required for 450lb weight capacity.

NOTE: Effective 3/27/06, the U222 wheel assembly is no longer available for this model.

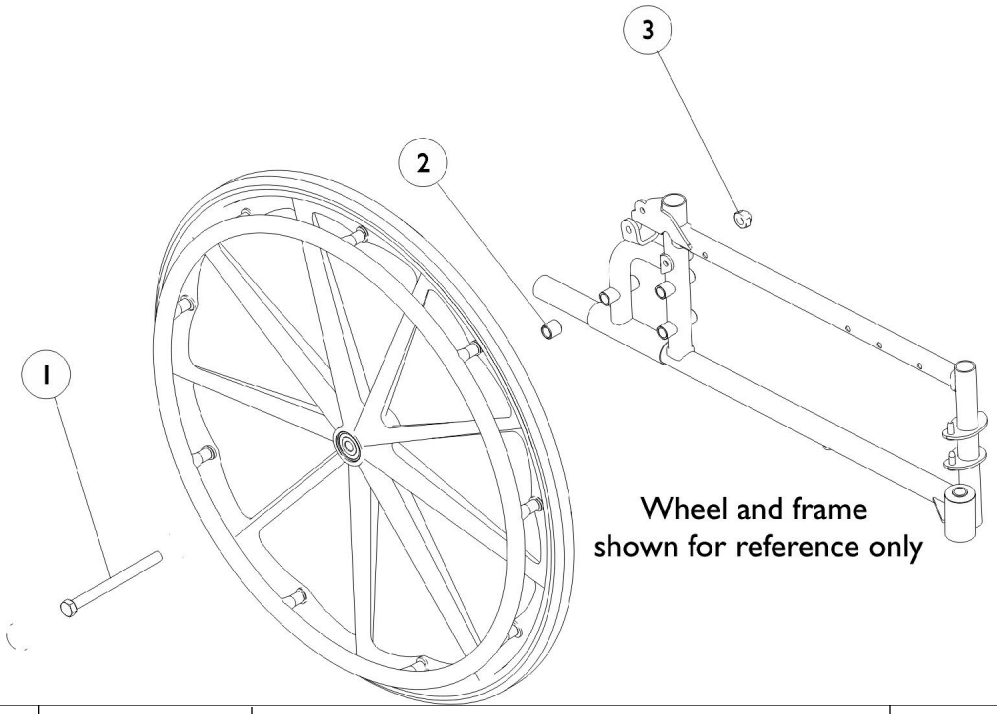
## Wheel Conversion Kits

| Part Number | Description | Quantity |
|---|---|---|
| 1121459 See Note(s) A | Kit, 350Lb Wheel Package (T4) | 1 Pair |
| 1121460 See Note(s) B | Kit, 450Lb Wheel Package (T4) | 1 Pair |

NOTE: A - Kit contains 2 - U2222C Wheel assemblies with chrome handrims, 2 - AT903 Caster assemblies and a 350lb weight capacity decal.
B - Kit contains 2 - 5244BK Wheel assemblies with chrome handrims, 2 - 1228 Caster assemblies and a 450lb weight capacity decal.

# Rear Wheel Hardware

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**




| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | | 47203X020 | Axle (5/8-18 x 4-3/4") | 1 | 1 |
| 2 | | 47183X021 | Spacer (5/8 x 7/8 x 3/4") | 1 | 1 |
| 3 | | 60030X000 | Locknut (5/8-18) | 1 | 1 |
| | A | 1034111 | Rear Wheel Hardware | 1 | 1 |

NOTE: A - Includes items 1-3.

# Handrims & Attaching Hardware

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

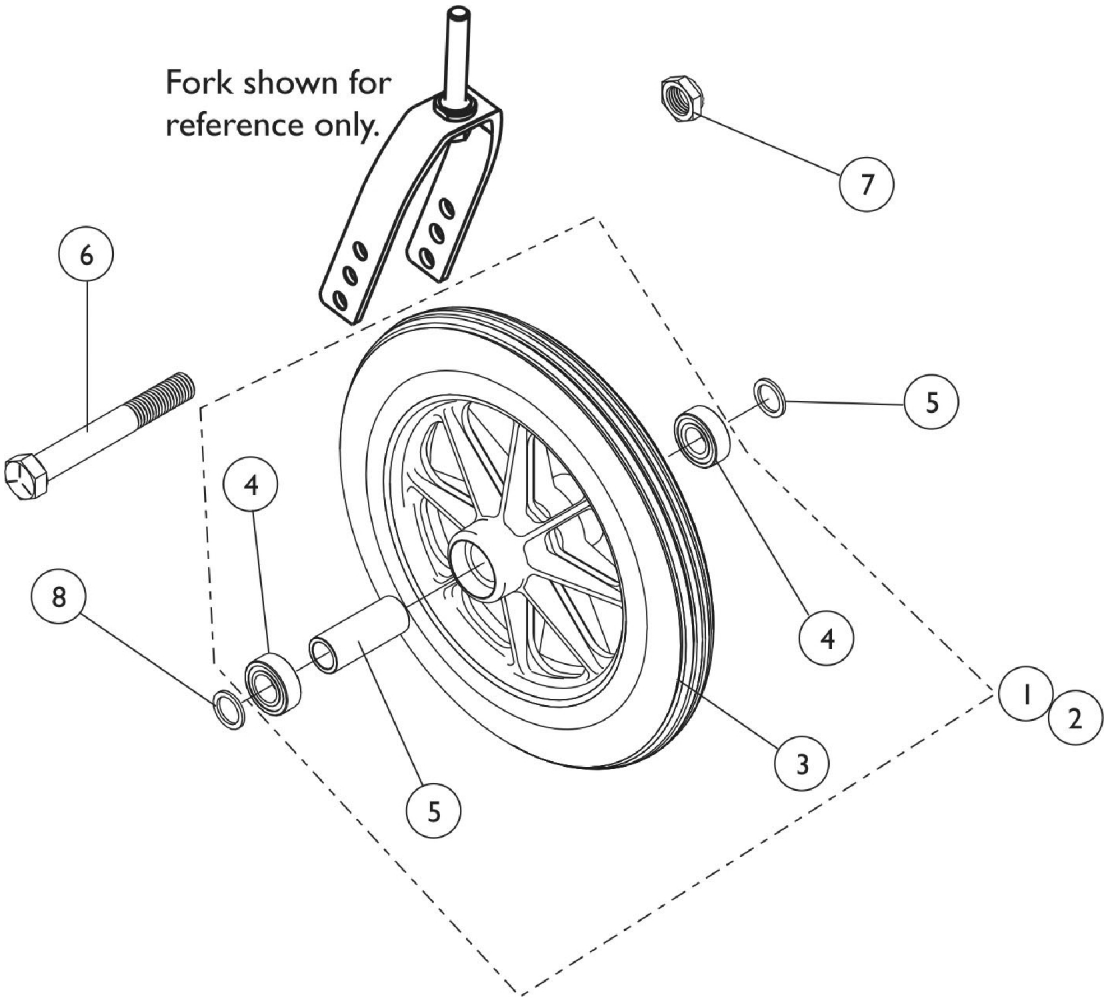
## Non Projection Handrims & Attaching Hardware

| Model Number | Chrome | Black Plastic Coated | Attaching Hardware Kit |
|---|---|---|---|
| 2222BK | 1055272 | N/A | 1042074 See Note(s) A |
| 5244BK | 1054966 | 1119821 | 1025153 See Note(s) A |
| U2222 | 1055272 | 1120063 | 1042074 See Note(s) A |
| U2222C | 1055272 | 1120063 | 1042074 See Note(s) A |
| U2244BK | 1054966 | 1119821 | 1025153 See Note(s) A |

NOTE: A - Hardware kit includes hardware for (1) handrim.

# Casters and Hardware

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Casters and Hardware

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

## AT903, 1290 & 1228

| Item Number | Description | AT903 Composite Urethane (8 x 1-1/4") | 1290 Composite Charcoal Grey Solid Rubber (8 x 1") | 1228 Composite Semi-Pneumatic (8 x 1-3/4") |
|---|---|---|---|---|
| 1 | Wheel Assembly - 1 piece | 1058649 See Note(s) A | 1086841 See Note(s) A | 1070811 See Note(s) C, A |
| 2 | Wheel Assembly - 1 pair | N/A | 1086842 See Note(s) B | 1071666 See Note(s) B |
| 3 | Tire | 1038157 | 1075458 See Note(s) D | N/A |
| 4 | Bearing | 1040102 | 1006049 | 1006049 |
| 5 | Hub Spacer | 1020592 | 1018982 | 1020592 |
| 6 | Front Axle | 57667P007 | 57667P007 | 57667P007 |
| 7 | Locknut, Axle | 20225X000 | 20225X000 | 20225X000 |
| 8 | Washer, Axle | N/A | 1026101 | 1016032 |

NOTE: A - Includes Tire, Tube/Insert, Bearing and Spacer.
B - Includes (2) Wheel Assemblies, (2) Front Axles, (2) Locknuts and (4) Axle Washers.
C - Required for 450lb weight capacity chair.
D - Due to change in color effective 1/14/05, it is recommended that you order tires in pairs.

# Calf Pads

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Part Number | Description | Quantity |
|---|---|---|
| 8881091819<br>See Note(s) A | Legrest Pad with Hardware | 1 |
| 1091800<br>See Note(s) A | Legrest Pad (Plastic) with Hardware | 1 |
| 40163X008 | Screw, Phillips Head (#10-32 x 11/16") | 2 |
| NOTE: A - Specify upholstery color when ordering. See Category titled "Upholstery Colors." | | |

# Footrest and Legrest Accessories

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

## Extra Large Footplates

| Part Number | Description - Xtra Large Footplates w/ Pivot Slide Tubes | Package Quantity |
|---|---|---|
| 1110346 | Footrests - Right | 1 |
| 1110347 | Footrests - Left | 1 |
| 1110350 | Legrests - Right | 1 |
| 1110351 | Legrests - Left | 1 |
| 1035456 | Articulating Legrests - Right | 1 |
| 1035457 | Articulating Legrests - Left | 1 |

## H-Strap & Calf Strap

| Part Number | Description | Package Quantity |
|---|---|---|
| 1032002 | H-Strap - 18" Wide Chairs | 1 |
| 1032001 | H-Strap - 20-22" Wide Chairs | 1 |
| 1068609 | Heel Strap (22 - 24" Wide) | 1 |
| 1121290 | Calf Strap - 18" W | 1 |
| 1102745 | Calf Strap - 20" W | 1 |
| 1102746 | Calf Strap - 22" W | 1 |
| 1102747 | Calf Strap - 24" W | 1 |

# Footrest and Legrest Accessories

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

## Non-Removable Device

| Part Number | Description | Package Quantity |
|---|---|---|
| 1034206 | Non-Removable Device | 1 pair |

## Heel Loops

| Part Number | Description | Package Quantity |
|---|---|---|
| 1035917<br>See Note(s) A | Heel Loops, 16-24" Wide Chairs w/Composite Footplates | 1 pair |
| 1035929<br>See Note(s) A | Heel Loops w/ Ankle Straps, 16-24" Wide Chairs w/Aluminum Footplates | 1 pair |
| 1035918<br>See Note(s) A | Heel loops w/Ankle Straps, 16-24" W Chairs | 1 pair |
| 1035926<br>See Note(s) A | Attaching Hardware for Aluminum Footplates | 1 pair |
| 1035927<br>See Note(s) A | Attaching Hardware for Composite Footplates | 1 pair |
| NOTE: A - Does not include hardware. | | |

# Front Riggings Quick Reference Chart

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

## Pivot Slide Tube with Footplate - Composite

**T94HC, T94HCB, T93HC, T93HCB**

| Model Number | Chair Width | Pivot Slide Tube with Footplate Right | Pivot Slide Tube with Footplate Left |
|---|---|---|---|
| T93HC, T93HCB | 18-24" W | 1111291 | 1111292 |
| T94HC, T94HCB | 18-24" W | 1110313 | 1110314 |

## Bolt Through & Spring Button Kits

| Style | Part Number | Quantity per Package | Quantity Per Footrest (pair) | Quantity Per Legrest (pair) |
|---|---|---|---|---|
| Spring Button Hardware Kit | 1121272 See Note(s) A | 2 | 2 | 4 |
| Bolt Through Hardware Kit | 1101776 See Note(s) A | 2 | 2 | 2 |
| Tool Kit | 1058407 See Note(s) B | 1 | N/A | N/A |

NOTE: A - Kit includes Hardware and Instruction Sheet.
B - Kit includes (2) Hex Keys and (2) Wrenches. The Bolt Thru Hardware Kit requires a Hex Key for installation.

## Pivot Slide Tube with Extra Large Footplate - Aluminum

**T94HA, T94HAB, T93HA, T93HAB**

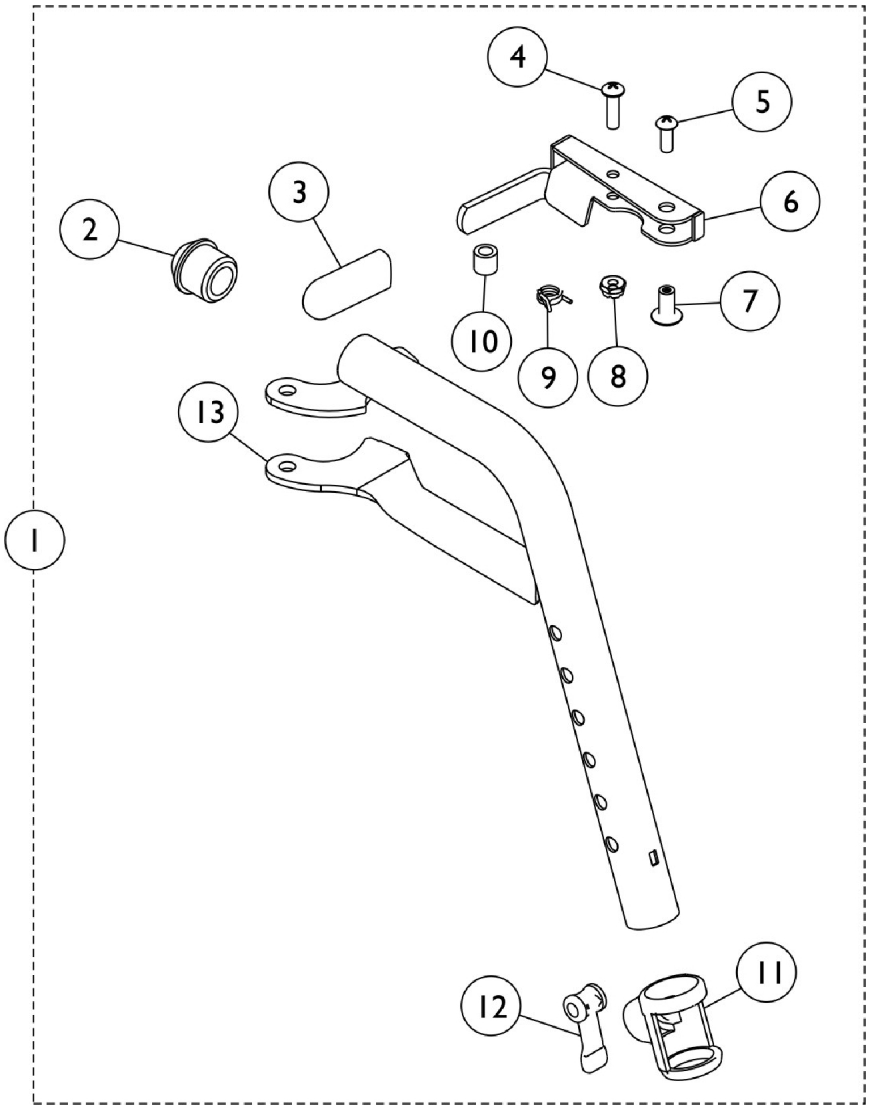
| Model Number | Chair Width | Pivot Slide Tube with Footplate Right | Pivot Slide Tube with Footplate Left |
|---|---|---|---|
| T93HA, T93HAB | 18"-24" W | 1110346 See Note(s) A | 1110347 See Note(s) A |
| T94HA, T94HAB | 18"-24" W | 1110350 See Note(s) A | 1110351 See Note(s) A |

NOTE: A - Spring buttons and bolt through hardware are not included in any pivot slide tube assemblies.

# Footrest Support Assembly

## T93HA, T93HAB, T93HC, T93HCB

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Footrest Support Assembly

## T93HA, T93HAB, T93HC, T93HCB

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

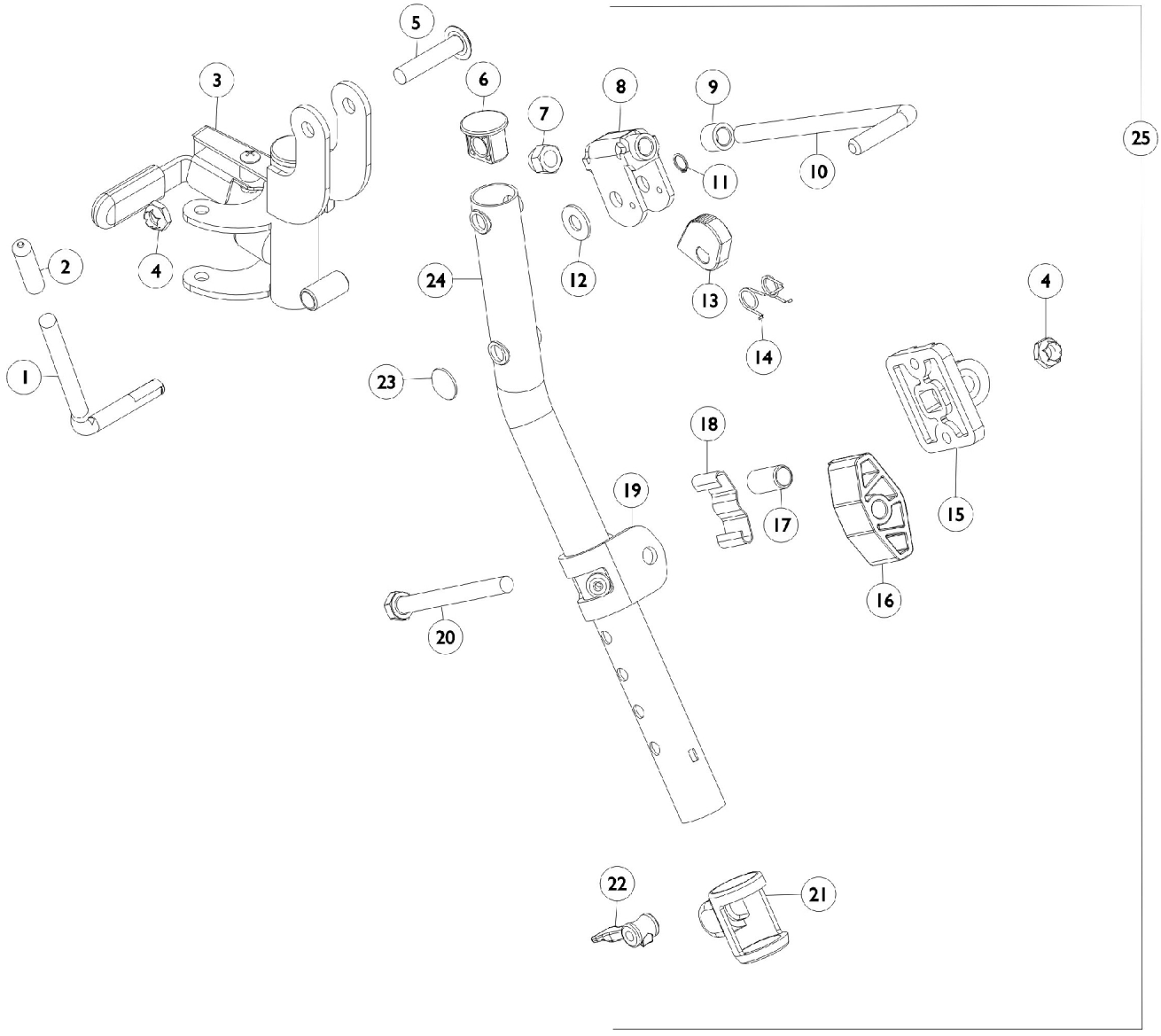
| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | A | 1111274 | Support Assembly (Chrome) - Right | 1 | 1 |
| 1 | A | 1111275 | Support Assembly (Chrome) - Left | 1 | 1 |
| 2 | | 1020719 | Plug, Anti-Rattle | 1 | 1 |
| 3 | | 1006490 | Tip, Black | 1 | 1 |
| 4 | | 40163X008 | Screw, Phillips Pan Head (#10-32 x 11/16") | 1 | 1 |
| 5 | | 40163X002 | Screw, Phillips Head (#10-32 x 1/2") | 1 | 1 |
| 6 | | 1110176 | Handle, Release - Right | 1 | 1 |
| 6 | | 1110177 | Handle, Release - Left | 1 | 1 |
| 7 | | 67005X000 | Rivnut (#10-32) | 1 | 1 |
| 8 | | 60279X003 | Locknut (#10-32) | 1 | 1 |
| 9 | | 1008935 | Spring, Release - Right | 1 | 1 |
| 9 | | 1008936 | Spring, Release - Left | 1 | 1 |
| 10 | | 47565X057 | Bushing (7/32 x 3/8 x 11/32") | 1 | 1 |
| 11 | | 1048085 | Housing, Cam | 1 | 1 |
| 12 | | 1048086 | Lever, Cam | 1 | 1 |
| 13 | | 1111270 | Footrest Support Tube (Chrome) - Right | 1 | 1 |
| 13 | | 1111271 | Footrest Support Tube (Chrome) - Left | 1 | 1 |
| | B | 1101776 | Kit, Bolt-Thru | 2 | 1 |
| | B | 1121272 | Kit, Spring Button | 2 | 1 |

NOTE: A - Includes Items 2-13.
B - Not shown. The kit is needed to attach the Pivot Slide Tube into the upper support.

# Legrest Support Assembly

## T94HA, T94HAB, T94HC, T94HCB

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Legrest Support Assembly
## T94HA, T94HAB, T94HC, T94HCB

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

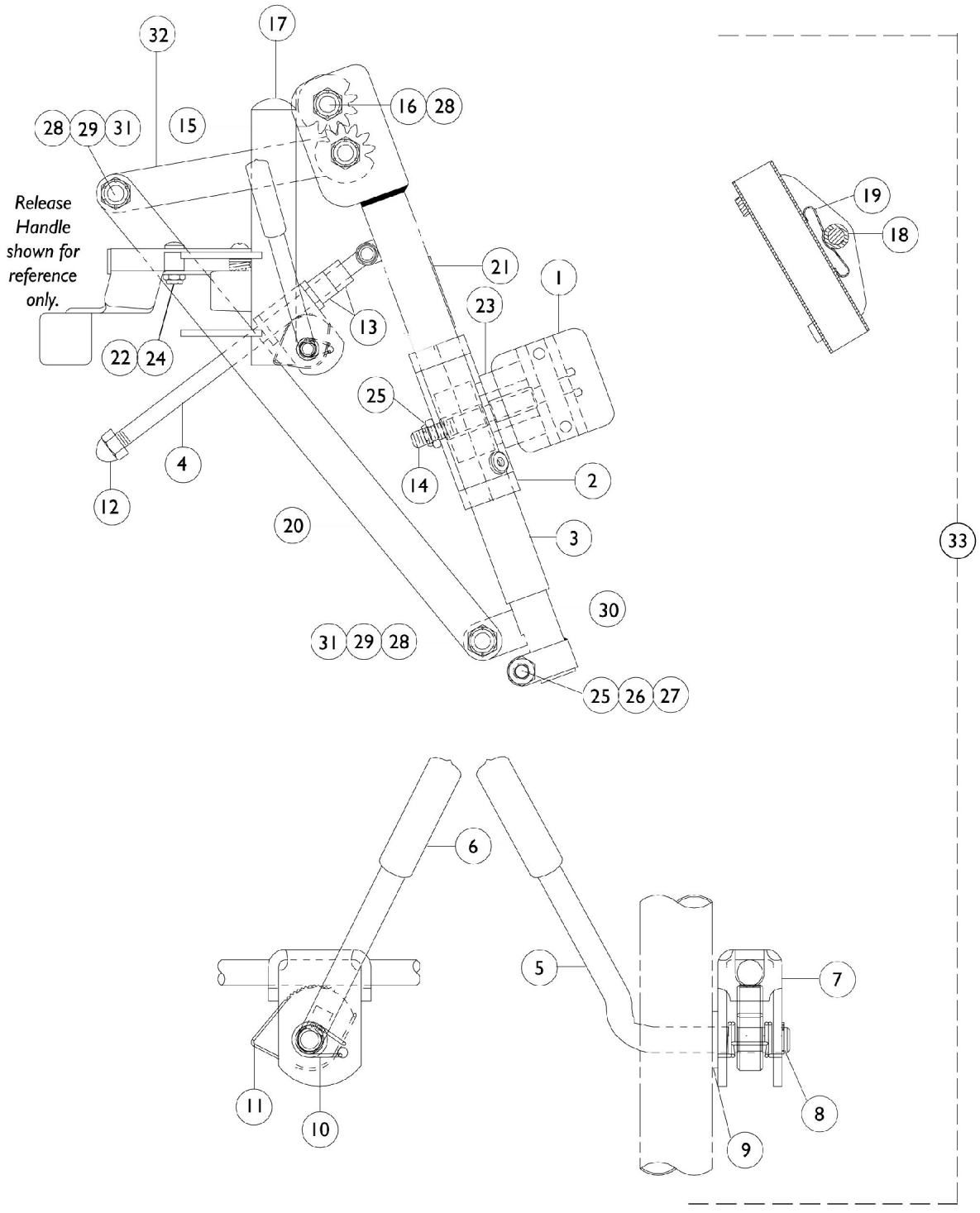
| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | | 1037126 | Handle, Release | 1 | 1 |
| 2 | | 1040060 | Tip | 1 | 1 |
| 3 | | 1110334 | Legrest Upper Support (Chrome) - Right | 1 | 1 |
| 3 | | 1110335 | Legrest Upper Support (Chrome) - Left | 1 | 1 |
| 4 | | 1107321 | Nut, Low Cap (5/16"-24) | 1 | 2 |
| 5 | | 1030948 | Screw, Truss Head (5/16-24 x 1-1/2") | 1 | 1 |
| 6 | | 1095433 | Plug Button, Black (7/8") | 1 | 1 |
| 7 | | 10261X000 | Acorn Nut (5/16"-24) | 1 | 1 |
| 8 | | 04528X002 | Bracket, Release (Chrome) | 1 | 1 |
| 9 | | 47330X003 | Spacer (5/16 x 1/2 x 3/8") | 1 | 1 |
| 10 | | 42326X001 | Bar, Rachet | 1 | 1 |
| 11 | | 1040831 | Snap Ring | 1 | 1 |
| 12 | | 1013519 | Washer, Nylon (5/16 x 11/16 x 1/16") | 1 | 1 |
| 13 | | 1037125 | Cam, Legrest | 1 | 1 |
| 14 | | 1037485 | Spring, Release | 1 | 1 |
| 15 | | 04526X019 | Plate, Legrest Pad | 1 | 1 |
| 16 | | 1091220 | Spacer | 1 | 1 |
| 17 | | 47328X003 | Bushing, Pivot (5/16 x 7/16 x 7/8") | 1 | 1 |
| 18 | | 48823X008 | Spring | 1 | 1 |
| 19 | | 1110208 | Bracket, Calf Pad, Chrome | 1 | 1 |
| 20 | | 1014807 | Screw, Hex Head (5/16-24 x 3-1/4") | 1 | 1 |
| 21 | | 1048085 | Housing, Cam | 1 | 1 |
| 22 | | 1048086 | Lever, Cam | 1 | 1 |
| 23 | | 1096773 | Nut, Push Dome (5/16") | 1 | 1 |
| 24 | | 1110165 | Legrest Support Tube (Chrome) - Right | 1 | 1 |
| 24 | | 1110166 | Legrest Support Tube (Chrome) - Left | 1 | 1 |
| 25 | A | 1110338 | Legrest Support Assembly (Chrome) - Right | 1 | 1 |
| 25 | A | 1110339 | Legrest Support Assembly (Chrome) - Left | 1 | 1 |
| 25 | A | 1110336 | Legrest Support Assembly (Black) - Right | 1 | 1 |
| 25 | A | 1110337 | Legrest Support Assembly (Black) - Left | 1 | 1 |
| | B | 1121272 | Kit, Spring Button | 2 | 1 |
| | B | 1101776 | Kit, Bolt-Thru | 2 | 1 |

NOTE: A - Includes items 1-24.
B - Not shown. The kit is needed to attach the Pivot Slide Tube into the upper support.

# Articulating Legrest Support

## AHL4A / AHL4C

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Articulating Legrest Support

## AHL4A / AHL4C

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | | 04526X019 | Plate, Legrest Pad | 1 | 1 |
| 2 | | 1025104 | Bracket, Legrest (Chrome) | 1 | 1 |
| 3 | | 1022877 | Tube Support and Drive Link - Right | 1 | 1 |
| 3 | | 1022878 | Tube Support and Drive Link - Left | 1 | 1 |
| 4 | | 42326X004 | Bar, Ratchet - Right/Left | 1 | 1 |
| 5 | | 1037126 | Handle, Release | 1 | 1 |
| 6 | | 1040060 | Tip | 1 | 1 |
| 7 | | 04528X002 | Bracket, Release (Chrome) | 1 | 1 |
| 8 | | 1040831 | Snap Ring | 1 | 1 |
| 9 | | 7930310 | Washer, Nylon (5/16 x 11/16 x 1/16") | 25 | 1 |
| 10 | | 1037485 | Spring, Release | 1 | 2 |
| 11 | | 1037125 | Cam, Legrest | 1 | 1 |
| 12 | | 7930336 | Nut, Acorn (5/16-24) | 25 | 1 |
| 13 | | 47330X003 | Spacer (5/16 x 1/2 x 3/8") | 1 | 1 |
| 14 | | 1014807 | Screw, Hex Head (5/16-24 x 3-1/4") | 1 | 1 |
| 15 | | 1023092 | Legrest Support with Handle and Bumper (Chrome) - Right | 1 | 1 |
| 15 | | 1023093 | Legrest Support with Handle and Bumper (Chrome) - Left | 1 | 1 |
| 16 | | 1022854 | Screw, Slotted Head Shoulder (1/2 x 1-1/8") | 1 | 1 |
| 17 | | 1027097 | Plug Button, Black (3/4") | 1 | 1 |
| 18 | | 47328X003 | Bushing, Pivot (5/16 x 7/16 x 7/8") | 1 | 1 |
| 19 | | 48823X008 | Spring | 1 | 1 |
| 20 | | 1022846 | Bar, Link | 1 | 1 |
| 21 | | 1024911 | Decal, Smartleg | 1 | 1 |
| 22 | | 1030979 | Screw, Phillips Pan Head Tap (#10-32 x 3/4") | 1 | 1 |
| 23 | | 1091220 | Spacer | 1 | 1 |
| 24 | | 1022874 | Bumper | 1 | 1 |
| 25 | | 7930363 | Pkg, Locknut (5/16"-24) | 25 | 2 |
| 26 | | 11232X009 | Screw, Lug (5/16-24 x 1-3/8") | 1 | 1 |
| 27 | | 1027377 | Washer (#20) | 1 | 1 |
| 28 | | 40363X000 | Hex Nut (3/8"-16) | 1 | 3 |
| 29 | | 1022866 | Screw, Socket Button Head (3/8-16 x 3/4") | 1 | 2 |
| 30 | | 1022848 | Slide Tube, Articulating (Chrome) - Right | 1 | 1 |
| 30 | | 1022849 | Slide Tube, Articulating (Chrome) - Left | 1 | 1 |
| 31 | | 1049527 | Washer, Nylon (3/8 x 3/4 x 1/16") | 1 | 2 |
| 32 | | 1022864 | Link Drive | 1 | 1 |
| 33 | A | 1041799 | Legrest Support Assembly, Articulating Hemi (Chrome) - Right | 1 | 1 |
| 33 | A | 1041800 | Legrest Support Assembly Articulating, Hemi (Chrome) - Left | 1 | 1 |
| | B,C | 1046329 | Kit, Elevating Legrest Ratchet Hardware | 2 | 1 |

# Articulating Legrest Support

## AHL4A / AHL4C

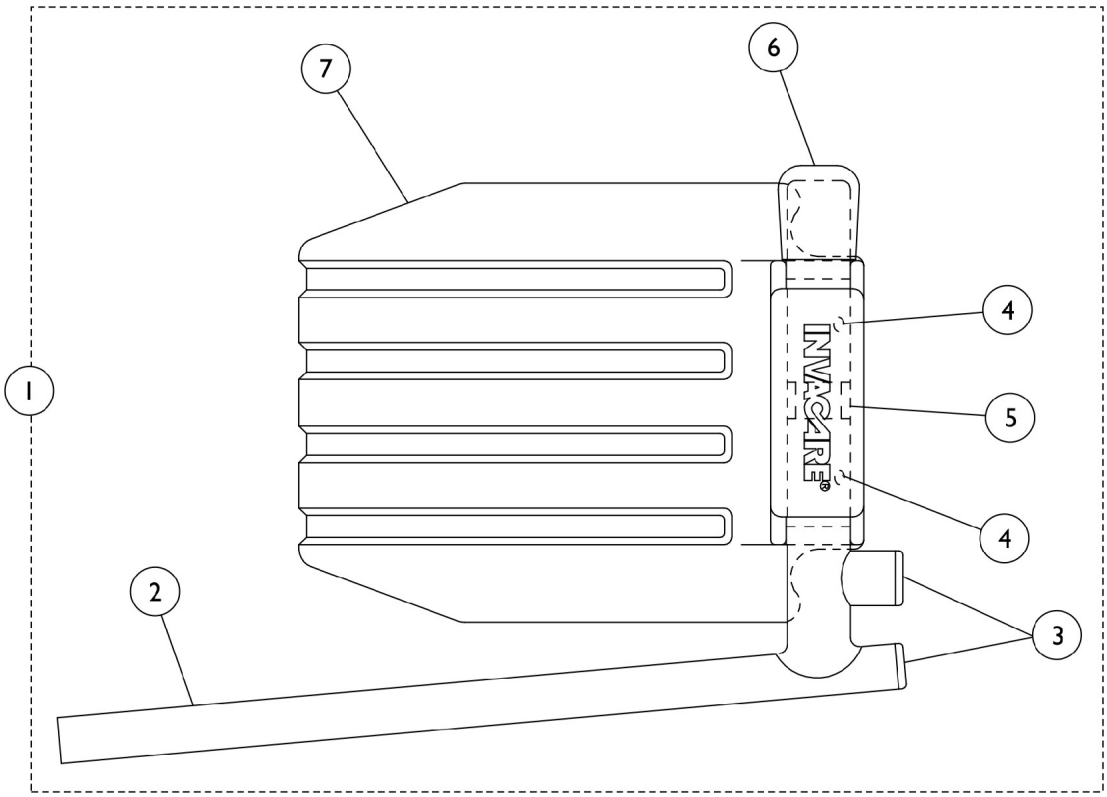
**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

NOTE: A - Includes Items 1-32.
B - Includes Items 4-13.
C - Not Shown.

# Pivot Slide Tube with Footplate

## AHL4A/C Legrests

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Pivot Slide Tube with Footplate

## AHL4A/C Legrests

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

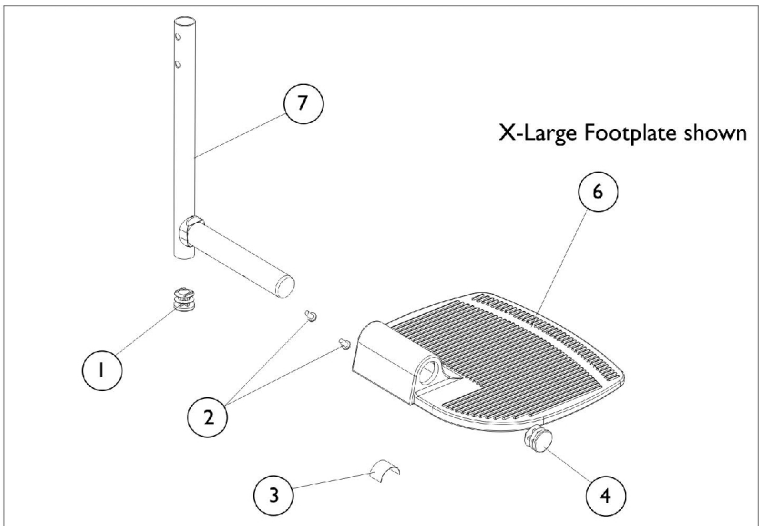
| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | | 1023907 | Pivot/Slide Tube and Aluminum Footplate Assembly - Right | 1 | 1 |
| 1 | | 1023908 | Pivot/Slide Tube and Aluminum Footplate Assembly - Left | 1 | 1 |
| 2 | | 7500085-NLA | Pivot Slide Tube with Plug Button - Chrome | 1 | 1 |
| 2 | | 1041526 | Pivot/Slide Tube with Plug Button (Aluminum) | 1 | 2 |
| 3 | | 1027097 | Plug Button, Black (3/4") | 1 | 2 |
| 3 | | 1018133 | Plug Button, Black (5/8") | 1 | 1 |
| 4 | | 40120X001 | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 1 |
| 5 | | 1006981 | Spring | 1 | 1 |
| 6 | | 1016346 | Cap, Tube End (7/8") | 1 | 1 |
| 7 | | 1015178 | Footplate, Composite, Black (6" W x 7-53/64" L) | 1 | 1 |
| 7 | A | 44200X059 | Footplate, Aluminum - Small (6-3/4" W x 6" L) | 1 | 1 |
| 7 | A | 44200X027 | Footplate, Aluminum - Medium (7-3/4" W x 6" L) | 1 | 1 |
| 7 | A | 44200X025 | Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right | 1 | 1 |
| 7 | A | 44200X026 | Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Left | 1 | 1 |

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing one ball burnish footplate it is suggested that you order two new (black) footplates.

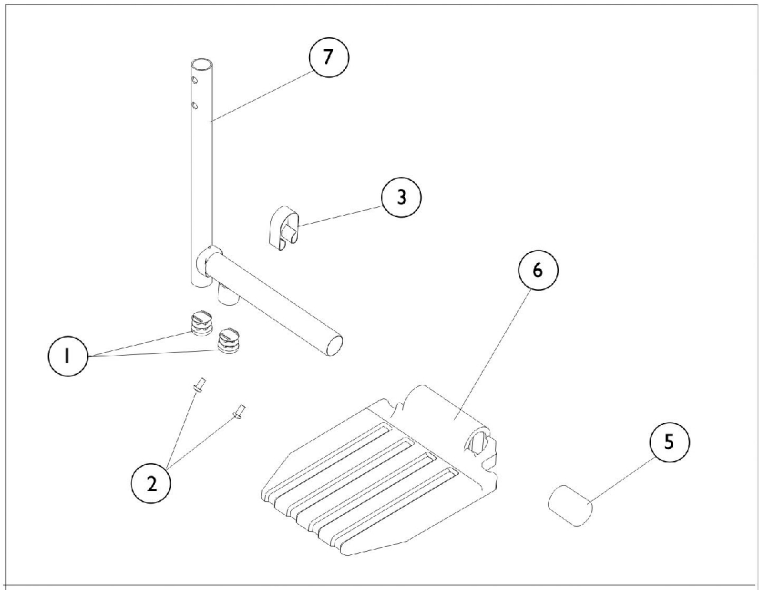
# Pivot Slide Tube with Footplate

## T93HA, T94HA, T93HAB, T94HAB

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**




8 Pivot Slide Tube - Footrest




9 Pivot Slide Tube - Legrest

# Pivot Slide Tube with Footplate

## T93HA, T94HA, T93HAB, T94HAB

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 8 | A | 1111287 | Pivot Slide Tube Assembly with Aluminum Footplate, Chrome - Right | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 1 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 5 | | | Cap, Tube End (7/8") | 1 | 1 |
| 6 | | | Footplate, Aluminum - Medium (7-3/4" W x 6" L) | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Footrest (Chrome) | 1 | 1 |
| 8 | A | 1111288 | Pivot Slide Tube Assembly with Aluminum Footplate, Chrome - Left | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 1 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 5 | | | Cap, Tube End (7/8") | 1 | 1 |
| 6 | | | Footplate, Aluminum - Medium (7-3/4" W x 6" L) | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Footrest (Chrome) | 1 | 1 |
| 8 | A | 1111291 | Pivot Slide Tube Assembly with Composite Footplate, Chrome - Right | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 1 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 5 | | | Cap, Tube End (7/8") | 1 | 1 |
| 6 | | | Footplate, Composite, Black (6" W x 7-53/64" L) | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Footrest (Chrome) | 1 | 1 |
| 8 | A | 1111292 | Pivot Slide Tube Assembly with Composite Footplate, Chrome - Left | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 1 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 5 | | | Cap, Tube End (7/8") | 1 | 1 |
| 6 | | | Footplate, Composite, Black (6" W x 7-53/64" L) | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Footrest (Chrome) | 1 | 1 |
| 8 | B | 1110346 | Pivot Slide Tube Assembly with Extra Large Footplate, Chrome - Right | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 1 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 4 | | | Plug Button, Black (7/8") | 1 | 1 |
| 5 | | | Spring | 1 | 1 |
| 6 | | | Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Footrest (Chrome) | 1 | 1 |
| 8 | B | 1110347 | Pivot Slide Tube Assembly with Extra Large Footplate, Chrome - Left | 1 | 1 |

# Pivot Slide Tube with Footplate

## T93HA, T94HA, T93HAB, T94HAB

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | | | Plug Button, Black (3/4") | 1 | 1 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 4 | | | Plug Button, Black (7/8") | 1 | 1 |
| 5 | | | Spring | 1 | 1 |
| 6 | | | Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Footrest (Chrome) | 1 | 1 |
| 8 | C | 1110350 | Pivot Slide Tube Assembly with Extra Large Footplate, Chrome - Right | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 2 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 4 | | | Plug Button, Black (7/8") | 1 | 1 |
| 6 | | | Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Legrest (Chrome) | 1 | 1 |
| 8 | C | 1110351 | Pivot Slide Tube Assembly with Extra Large Footplate, Chrome - Left | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 2 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 4 | | | Plug Button, Black (7/8") | 1 | 1 |
| 6 | | | Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Left | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Legrest (Chrome) | 1 | 1 |
| 9 | A | 1110313 | Pivot Slide Tube Assembly with Composite Footplate, Chrome - Right | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 2 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 5 | | | Cap, Tube End (7/8") | 1 | 1 |
| 6 | | | Footplate, Composite, Black (6" W x 7-53/64" L) | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Legrest (Chrome) | 1 | 1 |
| 9 | A | 1110314 | Pivot Slide Tube Assembly with Composite Footplate, Chrome - Left | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 2 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 5 | | | Cap, Tube End (7/8") | 1 | 1 |
| 6 | | | Footplate, Composite, Black (6" W x 7-53/64" L) | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Legrest (Chrome) | 1 | 1 |
| 9 | A | 1110317 | Pivot Slide Tube Assembly with Aluminum Footplate, Chrome - Right | 1 | 1 |

# Pivot Slide Tube with Footplate

## T93HA, T94HA, T93HAB, T94HAB

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | | | Plug Button, Black (3/4") | 1 | 2 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 5 | | | Cap, Tube End (7/8") | 1 | 1 |
| 6 | | | Footplate, Aluminum - Medium (7-3/4" W x 6" L) | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Legrest (Chrome) | 1 | 1 |
| 9 | A | 1110318 | Pivot Slide Tube Assembly with Aluminum Footplate, Chrome - Left | 1 | 1 |
| 1 | | | Plug Button, Black (3/4") | 1 | 2 |
| 2 | | | Screw, Phillips Pan Head (#8-32 x 3/8") | 1 | 2 |
| 3 | | | Spring | 1 | 1 |
| 5 | | | Cap, Tube End (7/8") | 1 | 1 |
| 6 | | | Footplate, Aluminum - Medium (7-3/4" W x 6" L) | 1 | 1 |
| 7 | | | Pivot & Slide Tube, Legrest (Chrome) | 1 | 1 |
| | D | 1121271 | Spring Button Hardware | 1 | 1 |
| | D | 1110266 | Bolt Through Hardware | 1 | 1 |

NOTE: A - Includes items 1-3 and 5-7.
B - Includes items 1, 2 and 4-7.
C - Includes items 1-4, 6 and 7.
D - Not Shown. Needed to attach the pivot slide tube into the upper support.

# Miscellaneous Accessories

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

## Carrying Pocket

| 18" Wide Chair | 20" Wide Chair | 22" Wide Chair | 24" Wide Chair |
|---|---|---|---|
| 1041603<br>See Note(s) A, B | 8881047957<br>See Note(s) A | 8881047960<br>See Note(s) A | 8881121291<br>See Note(s) A |

NOTE: A - Specify upholstery color when ordering. See category titled, "Upholstery Colors."
B - This Carry pocket comes in U92 only.

## Carrying Straps

| Part Number | Description | Quantity |
|---|---|---|
| 8881091731 | Carrying Strap | 1 |

## Crutch & Cane Carrier

| Part Number | Description | Quantity |
|---|---|---|
| 1034204 | Crutch & Cane Carrier | 1 |

## Non-Folding Device

| Part Number | Description | Quantity |
|---|---|---|
| 1054699 | Non-Folding Device 14-24" Wide | 1 |

# Miscellaneous Accessories

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

## OverHead Anti-Theft Device

| Part Number | Description | Quantity |
|---|---|---|
| 1037080 | OverHead Anti-Theft Device Available on 16-18" Wide Chairs | 1 |
| 1121288 | Single Pole Anti-Theft Device (18-24"W) | 1 |

## Seat/Chest Positioning Strap

| Buckle Style | 18" Wide Chair | 20-22" Wide Chair | 24" Wide Chair |
|---|---|---|---|
| Auto | 1004310 | 1034625 | 1034622 |
| Hook and Loop | 1034744 | 1034745 | 1034746 |

## Anti-Tipper

| Part Description | Part Number |
|---|---|
| Adjustable Rear Anti-Tipper for 8" Casters - Pair | 1058836 |
| Anti-Rattle (1") | 15680X013 |

# Seat Accessories

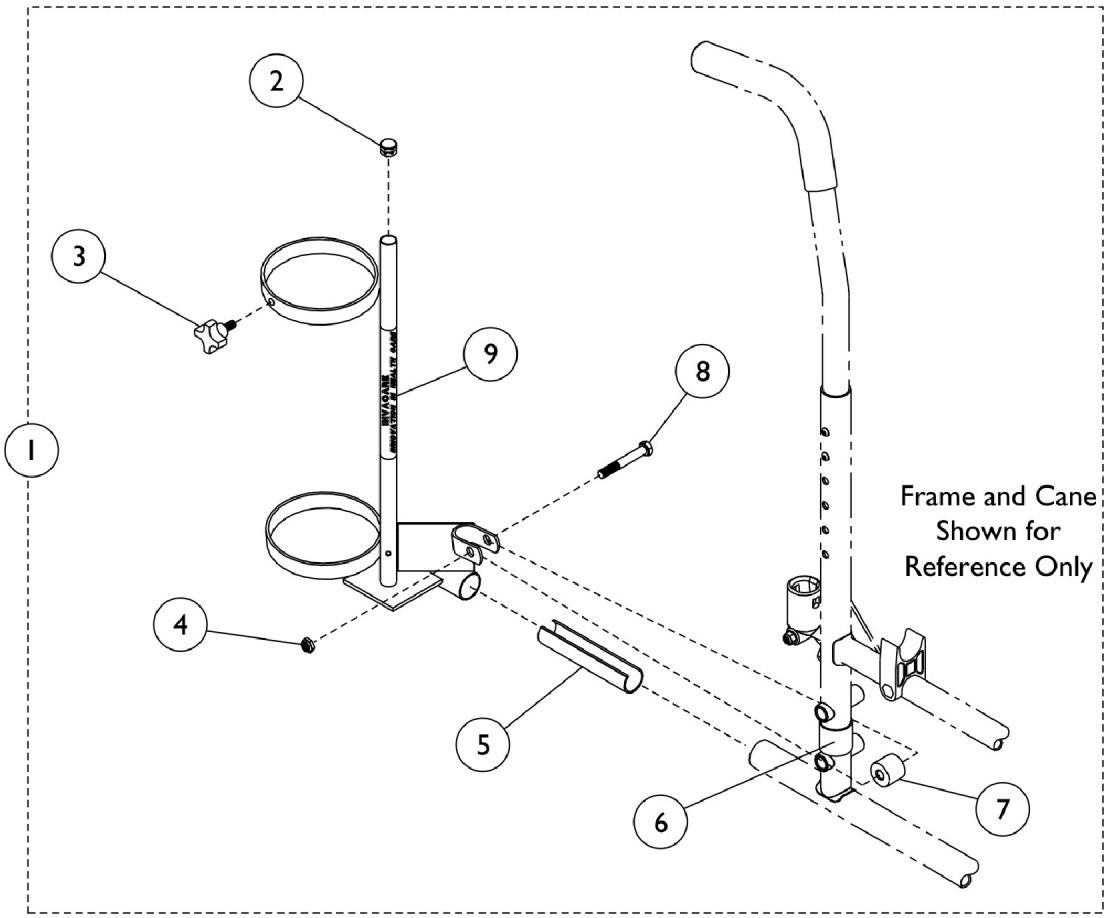
**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

## Solid Seat Insert

| Part Number | Chair Width X Depth |
|---|---|
| 8881034668<br>See Note(s) A | 18" W x 18" D |
| 8881034686<br>See Note(s) A | 18" W x 20" D |
| 8881102882<br>See Note(s) A | 20" W x 18" D |
| 8881102172<br>See Note(s) A | 20" W x 20" D |
| 8881102883<br>See Note(s) A | 22" W x 18" D |
| 8881102173<br>See Note(s) A | 22" W x 20" D |
| 8881102168<br>See Note(s) A | 24" W x 18" D |
| 8881102174<br>See Note(s) A | 24" W x 20" D |
| NOTE: A - Available in black only. | |

# Oxygen Holder - 1497

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# Oxygen Holder - 1497

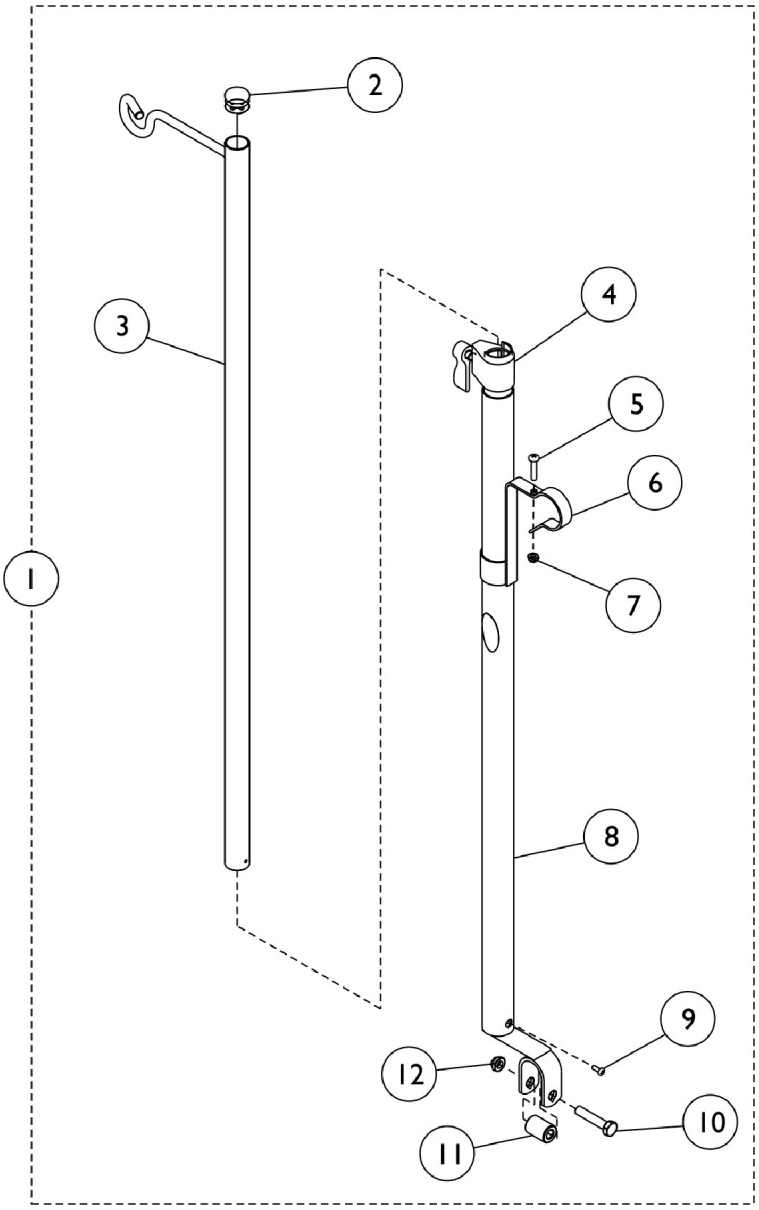
**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | A | 1070901 | Oxygen Holder | 1 | 1 |
| 2 | | 1017672 | Plug Button, Grey (1/2") | 1 | 1 |
| 3 | | 1027683 | Knob, Adjustment | 1 | 1 |
| 3 | | 1027684 | Knob, Clamping (Black) | 1 | 1 |
| 4 | | 7930363 | Pkg, Locknut (5/16"-24) | 25 | 1 |
| 5 | | 1023560 | Tube, Insert Guide (3-3/4") | 1 | 1 |
| 6 | | 1023618 | Tube, Guide | 1 | 1 |
| 7 | | 1102577 | Spacer, Black (5/16 x 11/16 x 15/16") | 1 | 1 |
| 8 | | 11239X000 | Screw, Hex Head Cap (5/16-24 x 1-3/4") | 1 | 1 |
| 9 | | 1070900-NLA | Oxygen Holder Base | 1 | 1 |
| | B | 1095497 | Decal, Invacare Logo | 1 | 1 |
| | B | 1027930 | Instruction Sheet, Oxygen Holder | 1 | 1 |

NOTE: A - Includes Items 2-9.
B - Not Shown

# I.V. Rod and Bracket (2218)

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**



# I.V. Rod and Bracket (2218)

**NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.**

| Item Number | Note | Part Number | Description | Quantity Per | |
|---|---|---|---|---|---|
| | | | | Package | Assembly |
| 1 | | 1101760 | Telescopic IV Rod (Model 2218) | 1 | 1 |
| 2 | | 1027095 | Plug Button, Black (7/8") | 1 | 1 |
| 3 | | 04701X028 | I.V. Rod | 1 | 1 |
| 4 | | 12592X000 | Lock Adjustment | 1 | 1 |
| 5 | | 16718X000 | Screw, Phillips Pan Head (#10-32 x 7/8") | 1 | 1 |
| 6 | | 1020082 | Bracket, Mounting | 1 | 1 |
| 7 | | 60279X003 | Locknut (#10-32) | 1 | 1 |
| 8 | | 1017623 | I.V. Socket | 1 | 1 |
| 9 | | 21243X000 | Screw, Pan Head (#6-20 x 3/8") | 1 | 1 |
| 10 | | 11239X001 | Screw, Hex Head Cap (5/16-24 x 1-1/2") | 1 | 1 |
| 11 | | 1017843 | Spacer, Chrome (5/16 x 11/16 x 15/16") | 1 | 1 |
| 12 | | 60264X001 | Locknut (5/16-24) | 1 | 1 |
| | A | 1023618 | Tube, Guide | 1 | 1 |
| | A | 1114827 | Instruction Sheet | 1 | 1 |

NOTE: A - Not Shown.

**Invacare Corporation**

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*Yes, you can.* ™

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Form No. 03-030